

START-UP OPERATION

Before starting up or operating the unit, verify all fasteners are secure and tight. Check the set screw in the wheel hub, bearings, and the fan sheaves (pulleys). With power **OFF** to the unit or before connecting the unit to power, turn the fan wheel by hand. Verify it is not striking the inlet or any obstructions. If necessary, re-center.

Special Tools Required: Standard Hand Tools, AC Voltage Meter, Tachometer

Unit Start-up Procedure

1. Check all electrical connections are secure and tight.
2. Inspect the condition of the intake damper and damper linkage, if applicable.
3. Inspect the air-stream for obstructions or debris in wheel.
4. Compare the supplied **motor voltage** with the fan's nameplate voltage. If this does not match, correct the problem.
5. Place the external disconnect to the **ON** position to start the unit. Immediately place the disconnect switch off. **Check the rotation of the fan** with the directional arrow on the blower scroll. Reversed rotation will result in poor air performance, motor overloading and possible burnout. For units equipped with a single-phase motor, check the motor wiring diagram to change rotation. For 3-phase motors, any two power leads can be interchanged to reverse motor direction.
6. When the fan is started, observe the operation and check for any unusual noises.
7. Place the external disconnect switch back to the **ON** position. The system should be in full operation with all ducts attached. Measure the system airflow. The motor sheave (pulley) is variable pitch and allows for an increase or decrease of the fan RPM. If an adjustment is needed, refer to "**Pulley Adjustment**" on page 48. Refer to "**Pulley Combination Chart**" on page 52 for adjustment specifications.
8. Once the proper airflow is achieved, measure and record the fan speed with a reliable tachometer. **Caution - Excessive speed will result in motor overloading or bearing failure. Do not set fan RPMs higher than specified in the maximum RPM chart.** Refer to "**TROUBLESHOOTING**" on page 53 for more information.
9. Measure and record the **voltage** and **amperage** to the motor. Compare with the motor's nameplate to determine if the motor is operating under safe load conditions. Once the RPM of the ventilator has been properly set, disconnect power. Re-check belt tension and pulley alignment, refer to "**Pulley Alignment/Proper Belt Tension**" on page 49.