

**MANUALLY ADJUSTABLE-AT-REST
VANEAXIAL FANS**



**Model VJ
Direct Drive**

MODELS: VJ/VJBD

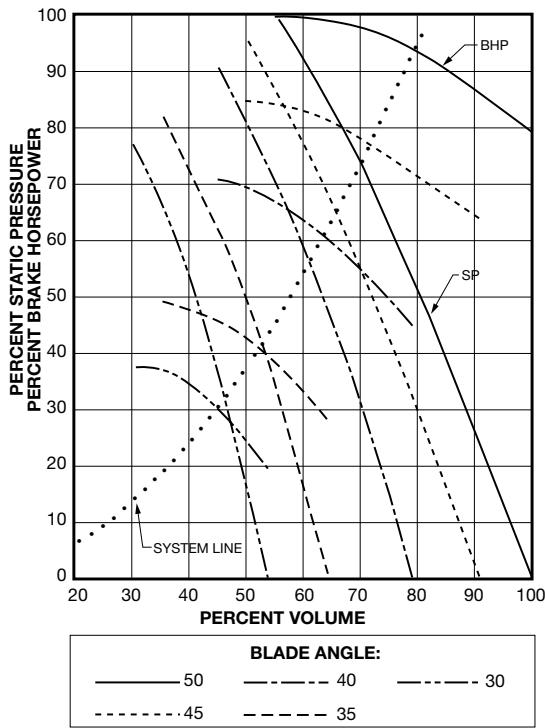


**CATALOG 476
DECEMBER 2018**



Model VJBD

Typical Performance Curve For Direct Drive VJ



Aerovent, a Twin City Fan Company, certifies that the models shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the AMCA Certified Ratings Program.

Refer to Catalog 477 for sound power levels.

Overview

VJ | VJBD

The Type "J" vaneaxial fan is a proven workhorse for industrial ventilation applications. The blade pitch of the impeller is factory set for optimal efficiency, reducing the lifetime energy cost of ownership. The patented hub design also allows for the blade pitch to be field adjusted when actual site conditions in the ventilation system do not match design parameters. Cast of high strength aluminum alloy, the Type "J" impeller provides efficiency and reliability for your air movement requirements.

Typical Applications Include

Gas Turbine Enclosure Exhaust, Generator Pressurization, Paint Spray Booth Exhaust, Paper and Pulping Process Exhaust, Mining Ventilation, Aerodynamic Wind Tunnels, Automotive Test Cells, General HVAC, Stairwell Pressurization

Configurations

Direct and Belt Driven – vertical & horizontal mount configurations

Propeller Type

Cast Aluminum

Optional Construction

Clamshell Design, Swingout Design, Spark Resistant Construction, Aluminum Housing, Hot Dip Galvanized Housing, 304SS Housing, 316SS Housing

Certifications

AMCA Sound/Air and FEG, UL 705 Listed for Electrical



Models VJ and VJBD are available with the UL/cUL 705 listing for electrical, File No. E158680.



For complete product performance, drawings and available accessories, download our Fan Selector program at aerovent.com.

Applications

VJ | VJBD

Ventilation

The Type "J" vaneaxial is a logical choice for any ventilation system, as either a supply or return fan. It can be ducted or provided with an inlet bell for open (or unducted) inlet installations. The ability to fine-tune the system performance through blade angle adjustment insures the user of a highly efficient, economical, versatile, quiet and long-running fan.

Industrial Process

The Type "J" vaneaxial is an ideal component for most industrial air systems. This unit is designed with a heavy-duty housing and large diameter shaft and bearings for rugged industrial service. The cast aluminum wheel alloy has strength qualities far exceeding common aluminum alloys, and the massive hub section makes the entire rotating assembly less sensitive to imbalance. The Type "J" vaneaxial housing and its accessories can also be provided in aluminum or stainless steel construction for corrosive applications.

Smoke Exhaust/Stairway Ventilation

The Model VJ is the perfect choice for stairway ventilation. The requirement for stairway pressurization has increased due to more stringent public building codes. During an emergency exit, the need to create a positive pressure within the stairway enclosure ensures a safe exit way. For this application, the Model VJ uses a maintenance-free, direct drive motor and the blade adjustability allows fine-tuning of the system to the optimum point of rating.

ATEX

The Type "J" vaneaxial is available for explosive environment applications where fans must meet the European Union's ATEX Manufacturer's Directive (94/9/EC). Currently, Aerovent offers fans suitable for Zone 2 and 22, Category 3 environments with special modifications. Fans modified for ATEX environments are not AMCA certified.

Consult our website ([http://www.aerovent.com/industries-and-applications/hazardous-locations-\(atex\)](http://www.aerovent.com/industries-and-applications/hazardous-locations-(atex))) or contact Aerovent for further information.



Dust Suppression Application

Sizes and Performance

- Sizes 18" to 84" wheel diameters
- Hub available in 14", 18", 21", 27" and 30" diameters for various hub-to-tip ratios
- Airflow to 233,000 CFM
- Static pressures to 6" w.g.



Gas Turbine Plant

Construction Features

Housings - Housings are constructed from one-piece, heavy gauge, hot rolled steel. Flanges are provided on both the inlet and outlet and are punched for attachment to ductwork or accessories. The seams are continuously welded to prevent leakage, thus assuring maximum efficiency.

Wheel/Fan Size Combinations - Fan sizes range from 18" to 84" propeller diameters. Hubs are available in 14", 18", 21", 27" and 30" diameters. The blades can be cut to one of several diameters in order to provide various hub-to-tip ratios. Varying hub-to-tip ratios allow for different pressure and efficiency characteristics and the option of having several different propellers (different hub ratios) for a set diameter. For simplicity, this catalog provides one hub-to-tip ratio for a given fan size. Aerovent's Fan Selector Program can provide performance data for other hub-to-tip ratio combinations. Performance is in 5° blade angle increments. The Aerovent Selector Program can be used to obtain selection for intermediate angles.

Bearings - Heavy-duty, grease lubricated, anti-friction ball or roller, self-aligning, pillow block type bearings, specifically designed for air handling applications to provide an average life (L-50) in excess of 200,000 hours at maximum cataloged operating speeds.

Shaft - AISI 1040 or 1045 hot rolled steel, accurately turned, ground, polished and ring gauged for accuracy.

Drive - Fixed or adjustable pitch V-belt drives with cast iron sheaves and anti-static conducting belts.

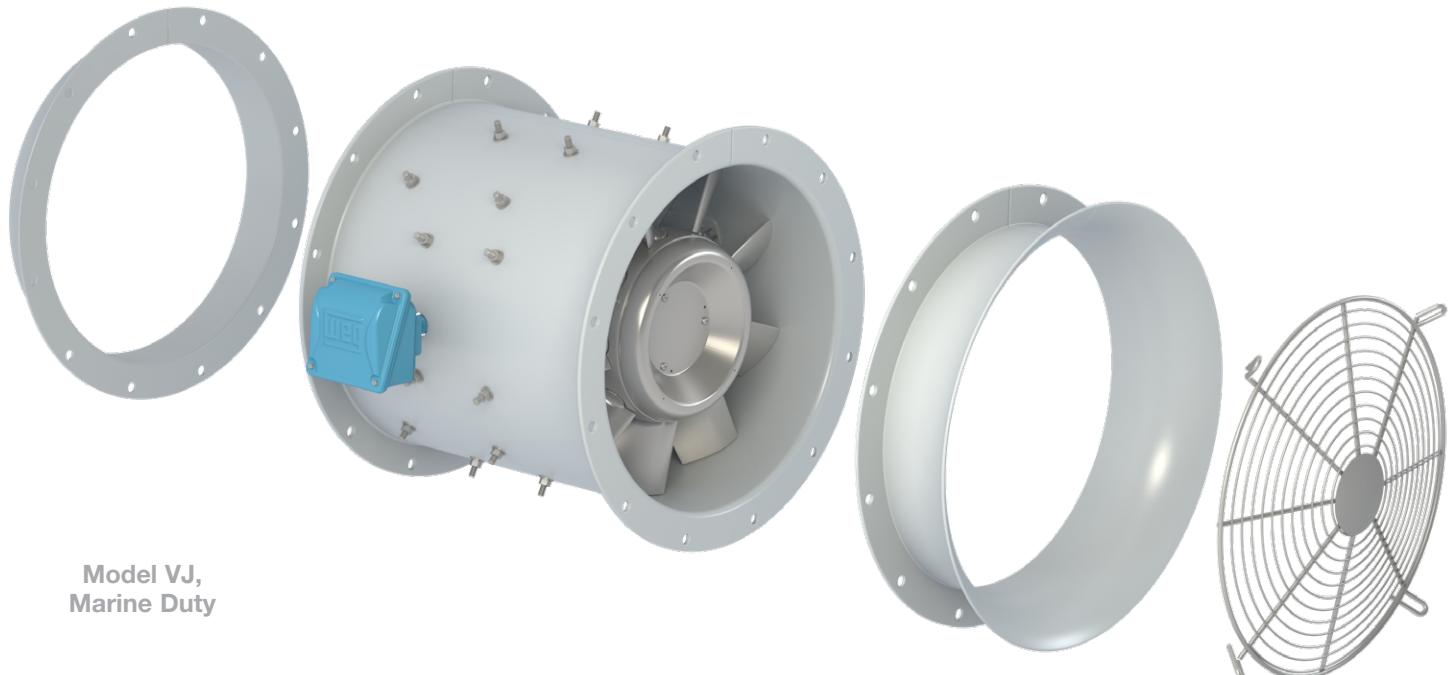
Motors - ODP, TEFC and explosion proof, single and three phase motors are carefully matched to the fan load.

Vibration Isolation - Fans can be provided with spring or rubber-in-shear isolators. Spring isolators are standard 1" deflection and can be provided for floor mount or ceiling hung orientation. Flexible connections are required on fans employing vibration isolation. Avoid collapsed flexible connections on the fan inlet.

Inlet/Outlet Screen - Safety screening can be provided for installation in the fan inlet, fan outlet, inlet/outlet cone or inlet bell.

Curb Cap - One-piece curb cap/inlet venturi assembly provides protection from weather. Prepunched mounting holes provide easy and accurate attachment to the roof curb.

Guide Vanes - The fan housing is fitted with airflow straightening guide vanes. These guide vanes are aerodynamically placed within the housing and are located downstream from the propeller. The vanes are stationary and welded to both the inner and outer cylinders to minimize turbulence downstream from the fan. This straightening effect aids the propeller in recovering rotative energy imparted to the air.



Model VJ,
Marine Duty

Spark Resistant Construction

Fan applications may involve the handling of fumes or vapors. Such applications require careful consideration by the system designer to ensure the safe handling of such gases. Aerovent offers spark resistant construction, type B per AMCA Standard 99-0401. It is the specifier's or the user's responsibility to specify the type of spark resistant construction with full recognition of the potential hazards and the degree of protection required.

Type B - The fan shall have a nonferrous wheel and nonferrous rub ring about the opening through which the shaft passes — usually aluminum wheel and rub ring and limited to 275°F. Consult factory for availability.

Swingout Construction

Swingout construction provides easy access to the fan for cleaning and general maintenance without removing it from the ductwork. When quickopen clamp latches are released, the door swings out on heavy-duty hinges to provide out of the airstream access to the impeller for cleaning. For additional access to the shaft and bearings, an optional split inner cylinder is available.



Swingout Construction

Clamshell Construction

Clamshell construction offers quick access to internal components of the fan without removing it from the system. Two large doors with heavy duty hinges provide access to the impeller and inner cylinder for cleaning and general maintenance. One door is large enough to remove the impeller from the fan. A split inner cylinder is standard on all clamshell fans for easy access to the shaft and bearings.



Clamshell
Construction

Corrosion Resistant Construction

For handling corrosive fumes, etc. Fan casings can be constructed of hot dipped galvanized steel, stainless steel, aluminum or protected with a wide variety of suitable protective coatings such as Epoxy, Phenolic, Siloxane, etc.

High Moisture Modification

A shaft seal and added gaskets to the bearing housing protect the rotor assembly from damage due to moisture ingress. Ideal for steam and high humidity applications.



Blade Adjustment

The patented Type "J" blade design provides the customer with the ability to modify the blade angle in order to vary the performance when a speed adjustment is impractical or not feasible due to the absence of a variable frequency drive.

The blade angle is indexed in the area where the blade and hub meet. The ratings displayed in this catalog indicate the specific blade angle required and the blade should be set accordingly.

The fan name tag, supplied on the housing exterior, indicates the CFM, static pressure and corresponding blade angle setting for the specified flow rate and pressure.

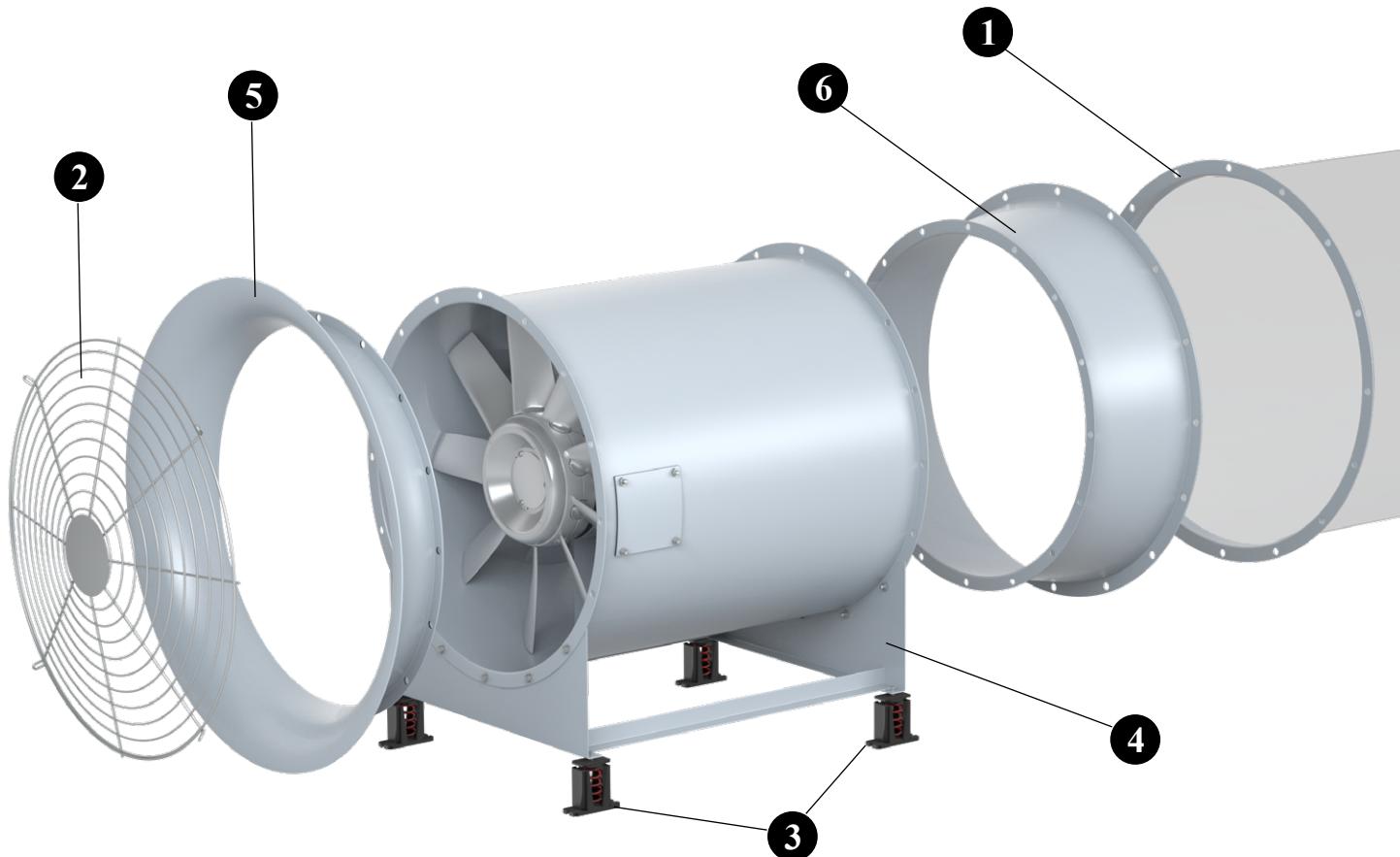
Blade pitch adjustments can be accomplished by accessing the fan inlet, removing the aerodynamic hub cover and loosening the bolts that clamp the hub on either side of the blade sockets. See our installation and maintenance manual for specific instructions. When adjusting the blade angle, care must be taken not to overload the fan motor. Refer to the fan curves or consult your Aerovent sales representative to assure the fan is properly applied. Further care must be taken to be sure that all fan blades are adjusted to the same blade angle, thus ensuring proper airflow characteristics and balance.

AEROVENT 
INDUSTRIAL VENTILATION SYSTEMS



Type "J"
Adjustable Propeller





1 Outlet Companion Flange Companion flanges are commonly connected to a user's duct for easy installation of flexible connections between the fan and duct. Companion flanges and flex connectors are punched to match the fan's inlet or outlet hole patterns.

2 Inlet Screens Heavy-gauge screen mounted to fan inlet/outlet for easy removal.

3 Floor Spring Isolators All Model VJ/VJBD fans can be provided with spring or rubber-in-shear isolators. Spring isolators are standard 1" deflection and can be provided for floor mount or ceiling hung orientation. Flexible connections are required on fans employing vibration isolation. Avoid collapsed flexible connections on the fan inlet.

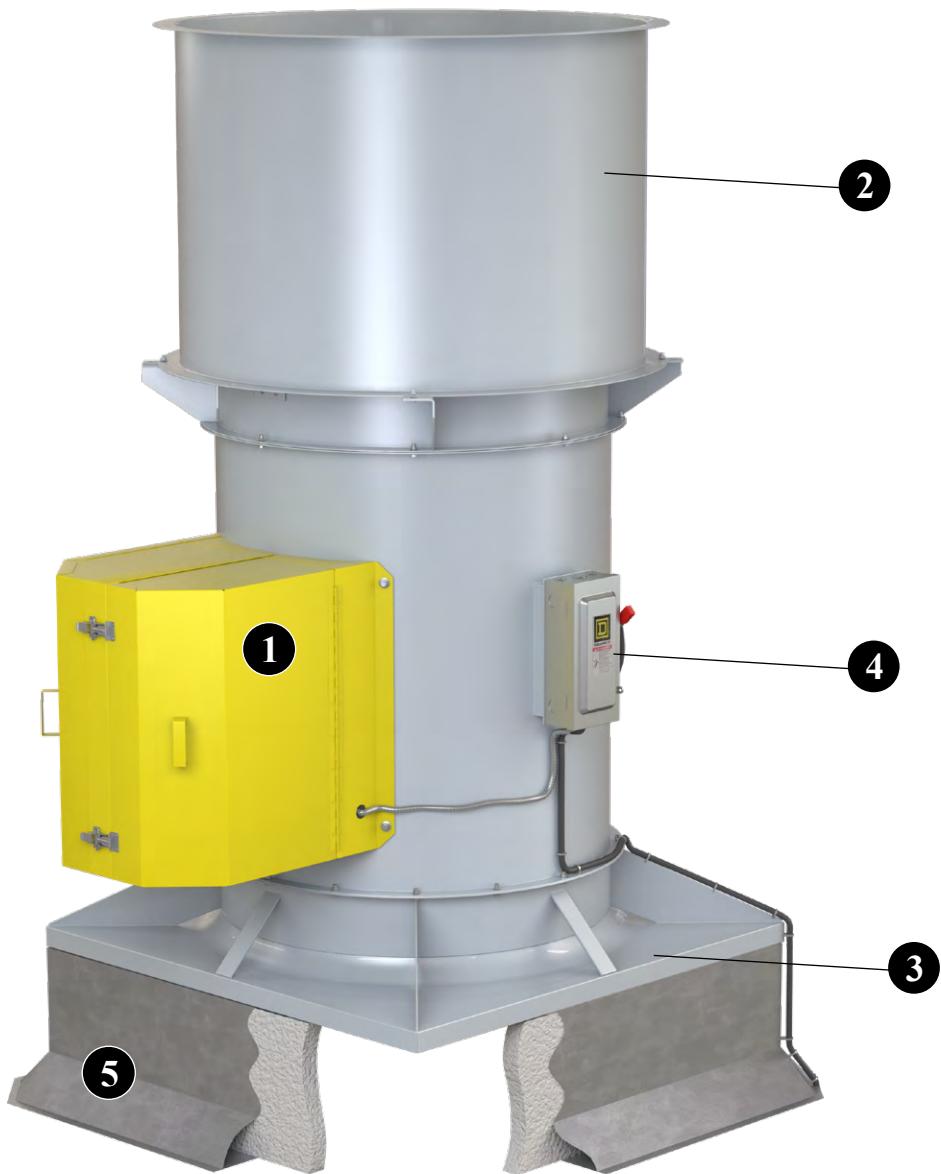
4 Support Legs For horizontal flow with floor mounting, support legs are welded to the fan flange with bolt holes aligned for connection of ductwork. For vertical flow with either floor or ceiling mounting, support legs are welded to the fan housing for four-point support.

5 Inlet Bell An inlet bell is recommended to minimize entrance losses for installations where the inlet of the fan is nonducted. Inlet bell is flanged and punched to mate up with the standard flanged inlet.

6 Inlet/Outlet Cone Heavy-gauge and flanged to match the fan flange bolt pattern to ensure smooth airflow and regain of velocity pressure.

Other Accessories Include:

- Access Door (General Observation)
- VIV (Variable Inlet Vanes)
- Shaft Seal
- RIS Isolators
- Roof Ventilator Packages (Upblast/Hooded or Filtered/Non-Filtered)
- Suspension Clips Horizontal Ceiling Hung



1 Weather Cover (Clamshell) For outdoor installations, the weather cover completely encloses the motor and V-belt drive from the elements. Provided with slots for ventilation, the cover is easily removable for inspection and maintenance. Weather covers are available for either horizontal or vertical flow fans.

2 Discharge Cap Designed for vertical discharge with butterfly type dampers to seal out the weather when the fan is shut off and minimal flow obstruction when the fan is operating.

3 Curb Cap Model VJ units can be supplied with a base (curb cap), attached to the fan's flange for curb mounting. The combination of a curb cap and discharge cap creates an upblast-style power roof ventilator.

4 NEMA 3R Disconnect Switch A NEMA 3R, rain proof, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.

5 Canted Galvanized Insulated Curb Prefabricated roof curbs are available in heavy duty galvanized steel or aluminum construction, in heights of 8", 12" or 18". The canted curb is provided with a factory installed wood nailer. Curbs are provided with 1.5" of insulation as standard and feature continuously welded seams for added rigidity and moisture protection. Prefabricated curbs are also available in raised cant, pitched and peak models.



Waterproof Silencer

For applications requiring reduced noise levels, silencers can be provided. Silencers are aerodynamically and acoustically designed to significantly reduce noise emanating from the blower inlet or outlet while adding only minor resistance to the airflow. These silencers are designed for effective sound attenuation in the 63 to 8,000 Hz frequency range. The silencer is fabricated of a steel outer shell and a perforated inner shell. Silencers include mounting flanges.

AEROVENT 
INDUSTRIAL VENTILATION SYSTEMS

Pressure Drop and Acoustical Attenuation Data

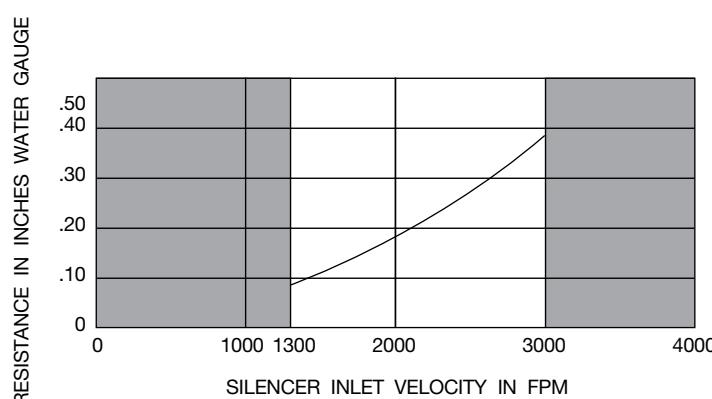
The difference in sound power between the fan *without* a silencer and the fan *with* a silencer.

OUTLET VELOCITY (FPM)	STEEL	ALUMINUM
Min.	1700	1300
Max.	3000	3000

OCTAVE	63	125	250	500	1K	2K	4K	8K
Typical Insertion Loss	3	10	14	14	15	15	12	10

LW – Sound Power (dB) RE: 10-12 Watts

LP – Sound Pressure (dB) RE: 0.0002 MB



Mounting Configurations

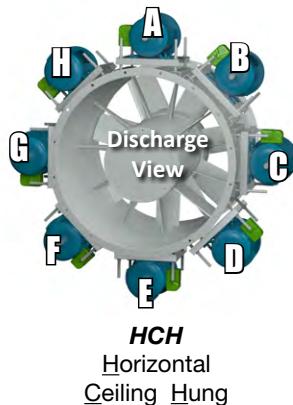
Horizontal Construction

Horizontal construction is available in sizes 18 through 84.

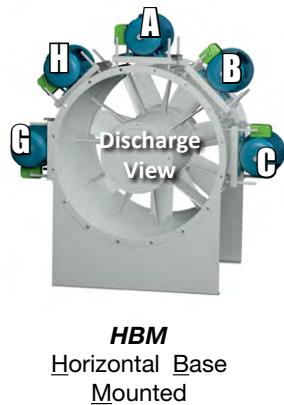
Horizontal Base Mounted (HBM) — Support legs are provided at each end of the fan for floor mounting.

Horizontal Ceiling Hung (HCH) — For duct mounted fans, four suspension clips are welded to the fan casing to allow ceiling suspension using rod hangers.

Horizontal (HOR) — For mounting configurations where support legs and suspension clips are not required.



HCH
Horizontal
Ceiling Hung



HBM
Horizontal Base
Mounted



HOR
Horizontal
No Mounting
Brackets

Vertical Construction

Vertical construction is available in sizes 18 through 54. Consult factory for larger sizes.

Floor or Ceiling Mounted (VUI/VUO/VDI/VDO) — Four vertical brackets are welded to either end of the fan housing. Bracket location is determined by airflow direction and support details (see below).

Roof Mounted (VRM) — A curb cap provides weathertight seal for roof curb mounted fans. A discharge cap and weather cover are also available for the upblast style roof ventilator.

Vertical (VUN/VDN) — For mounting configurations where support brackets are not required.



VRM
Vertical Roof
Mounted



VUI
Vertical Discharge Up,
Floor Mount Support
Brackets On Inlet



VUO
Vertical Discharge Up,
Ceiling Hung Support
Brackets On Outlet



VUN
Vertical Up
No Brackets



VDI
Vertical Discharge Down,
Ceiling Hung Support
Brackets On Inlet



VDO
Vertical Discharge Down,
Floor Mount Support
Brackets On Outlet



VDN
Vertical Down
No Brackets

Overview

Canted Roof Curbs

- Constructed of 18-gauge galvanized steel with continuous welded seams
- Large 3" built-in 45° cant to accommodate roofing material to top of curb. Cant is beveled at corners for better support of roofing material
- Wood nailing (1½") secured to top ledge
- Lined with 1½" fiberglass fire-resistant, sound-absorbing insulation
- Damper shelf standard
- Options: Aluminum (16-gauge) construction, burglar security bars, metal liner (galvanized or aluminum), special heights up to 24", single or double pitched curbs for sloping roofs



Self-Flashing & Straight-Sided Roof Curbs

- Constructed of 18-gauge galvanized steel with continuous welded seams
- Wide base plate (flashing) to insure watertight seal to roof
- Top ledge covered with ¾" polystyrene gasket (self-flashing) for weather seal and to reduce metal-to-metal conducted noise
- Wood nailing secured to top ledge (straight-sided)
- Lined with 1½" fiberglass fire-resistant, sound-absorbing insulation
- Damper shelf standard
- Straight-sided roof curbs are constructed with the same features as the self-flashing curbs, but are one dimensional to allow for field supplied cants and roofing material to be brought up to the top of the curb
- Options: Aluminum (16-gauge) construction, burglar security bars, metal liner (galvanized or aluminum), special heights up to 24", single or double pitched curbs for sloping roofs



Curb Adapters

- Constructed of heavy-gauge galvanized steel with continuous welded seams
- Top ledge covered with ¾" polystyrene gasket to reduce metal-to-metal conducted noise and act as a weather seal
- Available in enlarger or reducer (shown) models



Disconnect Switches

Overview



NEMA 3R
Disconnect Switch



NEMA 4
Disconnect Switch



NEMA 7/9
Disconnect Switch

Disconnect switches provide positive electrical shutoff during fan cleaning or maintenance.

NEMA 3R Disconnect Switch

A NEMA 3R, rain proof, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.

NEMA 4 Disconnect Switch

A NEMA 4, water and dust tight, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.

NEMA 7/9 Disconnect Switch

A NEMA 7/9 disconnect switch is recommended on fans with explosion proof motors. The NEMA 7/9 switch is designed for use with fans operating in hazardous environments. Available shipped loose for field mounting and wiring. (Not shown.)

AEROVENT INDUSTRIAL VENTILATION SYSTEMS

Installations



Paper Machine Exhaust



Roof Exhaust



Paint Booth Exhaust

The Fan Rating

A fan's "point of rating" is the intersection of the independent system resistance curve and the fan's characteristic performance curve (refer to page 2 for a typical performance/system curve).

The resistance of the system is determined from the airflow requirements and the ductwork elements through which this airflow must pass. This ductwork creates resistance to flow and is measured in terms of pressure.

The total resistance for a system is the sum of the total pressure resistances at the specified flow rate (CFM) for each of the elements found in the system. This value is the "total pressure" for which a fan is selected.

The Total Pressure Concept

Fans are utilized to develop the total pressure to produce the specified flow rate within a system. Total pressure can be separated into the components of "static pressure" (analogous to the potential energy of the airstream) and "velocity pressure" (analogous to the kinetic energy of the airstream) at any point within the system, where total pressure is equal to the sum of the static pressure and velocity pressure (refer to "Useful Formulas" on page 8).

It is common industry practice to specify a system resistance in terms of static pressure. This system static pressure value is obtained by subtracting the velocity pressure from the system total pressure.

This velocity pressure is calculated based on the velocity of the specified airflow at the designated cross-sectional area.

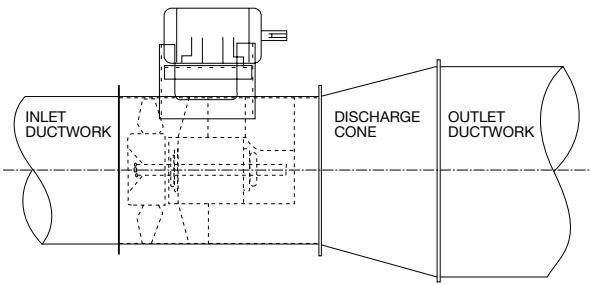
Type "J" ratings are established from tests with the data corrected to the cross-sectional area of the fan outlet. It is important to note that to maintain accuracy, the specified system static pressure should be calculated at the same cross-sectional area as that of the fan outlet.

If the system does not have a cross-sectional area the same as the fan outlet, the true static pressure capability of the fan will be greater or less than the cataloged rating. This is due to the portion of the velocity pressure being converted to (or from) static pressure, with the total pressure remaining constant.

Due to industry preferences, Type "J" ratings are displayed in this catalog in static pressure (at the fan outlet area) only. In order to properly rate axial flow fans on a static pressure basis, the system cross-sectional area must be considered and the total pressure concept should be used.

Outlet Cone Dimensions

FAN SIZE	18	21	24	28	32	36	42	48	54	60	66	72	84
FAN I.D. (IN.)	18.16	21.19	24.19	28.25	32.25	36.25	42.38	48.38	54.38	60.38	66.44	72.50	84.50
CONE I.D. (IN.)	21.19	24.19	28.25	32.25	36.25	42.38	48.38	54.38	60.38	66.44	72.94	84.50	96.50
FAN AREA (FT ²)	1.799	2.448	3.191	4.353	5.672	7.166	9.793	12.76	16.12	19.87	24.08	28.67	38.93
CONE AREA (FT ²)	2.448	3.191	4.353	5.672	7.166	9.793	12.76	16.12	19.87	24.08	29.02	38.93	50.79
CONE LENGTH (IN.)	8.50	8.50	11.50	11.50	11.50	17.00	17.00	17.00	17.00	17.00	17.00	33.00	33.00



Use of an Outlet Cone

As displayed above, fan outlet cones can be utilized to transition an axial fan to ductwork with a diameter larger than that of the fan. A cone of this type allows for the same quantity of air (CFM) to efficiently reduce the velocity of the airstream at the fan outlet to that of the cone outlet, thus converting or regaining much of the velocity pressure to static pressure. This velocity pressure is said to be "static pressure regained." The advantage of using an outlet cone is that a system that requires 1.5" of static pressure to overcome the duct friction losses may be able to use a fan supplying 1.25" static pressure at the fan outlet with the additional 0.25" being produced by the static pressure regain.

When a cone is used, the static pressure regain is defined as the increase in static pressure developed from the conversion of velocity pressure at the fan outlet minus the velocity pressure at the cone outlet:

$$SP \text{ Regain (ideal)} = VP_{\text{Fan}} - VP_{\text{Cone}}$$

Although several quick rules of thumb are available to estimate this amount, upon final selection the actual SP regain for the specific fan size must be calculated and deducted from the rated static pressure.

The same principles can be used to adapt a fan outlet to any cone diameter larger or smaller. Given the same principles, additional velocity pressure can be imparted to a system by coning to a smaller diameter.

Please note that this simplified explanation does not take into account any inherent ductwork or energy conversion losses. It should be further noted that static pressure regain calculations are approximate and are not a part of the AMCA certified ratings program.

The cone dimensions shown below are for Aerovent standard cones which are the equivalent of the next larger fan size with an angle of divergence of 10. To aid in the calculation of SP regain, this chart displays inside dimensions and outlet area for Type "J" fans and the Aerovent standard cone.



Model VJ,
Marine Duty

Useful Formulas

$$\text{Total Pressure (TP)} = \text{Static Pressure (SP)} + \text{Velocity Pressure (VP)}$$

$$\text{Velocity (Vel.)} = \frac{\text{CFM}}{\text{Area in ft}^2}$$

$$\text{Velocity Pressure (VP)} = \left(\frac{\text{Vel.}}{1096.7} \right)^2 \times \text{Density in lb/ft}^3$$

$$\text{Efficiency} = \frac{\text{CFM} \times \text{Pressure (in. w.g.)}}{6356 \times \text{Brake Horsepower}}$$

Where total (or mechanical) efficiency is calculated using total pressure and static efficiency is calculated using static pressure.

Performance Tables

The performance tables in this catalog are based on standard air density which is defined by AMCA as that of dry air at 70°F and sea level pressure (29.92 inches of mercury). This is equal to a density value of 0.075 lb/ft³.

When a fan operates at other than standard conditions, the values must be converted to equivalent standard values before the fan can be selected from the performance tables, and then reconverted back to the

actual conditions after the specific selection is made. The temperature and altitude density ratios shown below should be used for this purpose with Example 2 displaying this procedure.

Sample Selections

The following examples illustrate conditions that may be encountered with the Type "J" fans. For additional performance corrections refer to the Aerovent Fan Selector Program.

Example 1: Make the optimum selection for an Arrangement 4 Model VJ at 20,000 CFM and 1.5" SP at standard conditions (0.075 lb/ft³ density). The performance tables direct us to a 36D5 VJ fan size operating at 1170 RPM. Interpolating within this table yields the following selection:

36D5 VJ @ 1170 RPM @ 8.48 BHP @ 42° blade angle

Example 2: Make the optimum selection for an Arr. 4 Model VJ at 20,000 CFM and 1.5" SP at 150°F and 10,000 feet elevation. Using the temperature and altitude density ratios from the table below, find a factor of 0.598. Dividing the operating SP by this factor (1.5 ÷ 0.598) = 2.5" equivalent SP at standard air and density. The performance tables direct us to the 32D6 VJ fan size at 1750 RPM. Interpolating within this table yields a BHP of 13.77 and an approximate blade angle of 37°.

This is the BHP required at standard air density (0.075 lb/ft³), often referred to as "cold or starting horsepower." However, the actual BHP at the operating conditions of 150°F and 10,000 feet elevation will be 13.77 × 0.598 = 8.22. The selection is:

32D6 VJ @ 1750 RPM @ 8.22 BHP @ 37° blade angle

Example 3: If the operating density is known, this same air density ratio can be calculated by:

$$\text{Operating Density} \div 0.075 = \text{Factor}$$

The factor is then used as in Example 2.

Temperature & Altitude Density Ratios

AIR TEMP °F	ALTITUDE IN FEET ABOVE SEA LEVEL												
	BAROMETRIC PRESSURE IN INCHES OF MERCURY												
	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	15000	20000
70	29.92	28.86	27.82	26.82	25.84	24.90	23.98	23.09	22.22	21.39	20.58	16.89	13.75
100	1.000	0.964	0.930	0.896	0.864	0.832	0.801	0.772	0.743	0.714	0.688	0.564	0.460
150	0.946	0.912	0.880	0.848	0.818	0.787	0.758	0.730	0.703	0.676	0.651	0.534	0.435
200	0.869	0.838	0.808	0.770	0.751	0.723	0.696	0.671	0.646	0.620	0.598	0.490	0.400
	0.803	0.774	0.747	0.720	0.694	0.668	0.643	0.620	0.596	0.573	0.552	0.453	0.369

Bare Fan Weights (lb)

FAN SIZE	VJ - ARRANGEMENT 4																							
	CLASS I - HUB RATIO								CLASS II - HUB RATIO								CLASS III - HUB RATIO							
	2	3	4	5	6	7	8	2	3	4	5	6	7	8	2	3	4	5	6	7	8			
18	—	—	—	—	—	—	169	—	—	—	—	—	198	—	—	—	—	—	—	208				
21	—	—	—	—	—	226	—	—	—	—	—	276	—	—	—	—	—	—	—	290				
24	—	—	—	—	267	—	—	—	—	—	303	—	—	—	—	—	—	—	318	—				
28	—	—	—	296	—	417	—	—	—	348	—	465	—	—	—	372	—	471	—					
32	—	—	328	—	443	612	—	—	378	—	497	670	—	—	395	—	519	692	—					
36	—	—	—	498	650	—	—	—	566	716	—	—	—	—	594	752	—	—						
42	—	—	688	845	—	922	—	—	824	998	—	1078	—	—	865	993	—	1152	—					
48	—	—	950	—	1200	1380	—	—	1060	—	1315	1515	—	—	1113	—	1451	1691	—					
54	—	1065	—	1135	1310	—	—	1270	—	1340	1545	—	—	1334	—	1388	1742	—						
60	—	—	1325	1525	—	—	—	—	1490	1715	—	—	—	—	1543	1757	—	—	—					
66	—	1560	1795	—	—	—	—	—	1560	1795	—	—	—	—	1618	1842	—	—	—					
72	1675	1930	—	—	—	—	—	1675	1930	—	—	—	—	1739	1981	—	—	—						
84	2100	—	—	—	—	—	2100	—	—	—	—	—	2159	—	—	—	—	—						

FAN SIZE	VJBD - ARRANGEMENT 9																							
	CLASS I - HUB RATIO								CLASS II - HUB RATIO								CLASS III - HUB RATIO							
	2	3	4	5	6	7	8	2	3	4	5	6	7	8	2	3	4	5	6	7	8			
18	—	—	—	—	—	185	—	—	—	—	—	220	—	—	—	—	—	—	233					
21	—	—	—	—	244	—	—	—	—	—	294	—	—	—	—	—	—	338	—					
24	—	—	—	295	—	—	—	—	—	335	—	—	—	—	—	367	—	—						
28	—	—	—	315	—	450	—	—	—	365	—	498	—	—	—	423	—	531	—					
32	—	—	355	—	485	646	—	—	409	—	535	696	—	—	469	—	579	740	—					
36	—	—	534	695	—	—	—	—	600	760	—	—	—	—	692	843	—	—						
42	—	—	728	889	—	978	—	—	860	1037	—	1126	—	—	992	1169	—	1178	—					
48	—	—	1027	—	1270	1460	—	—	1134	—	1380	1590	—	—	1284	—	1440	1670	—					
54	—	1125	—	1160	1340	—	—	1330	—	1365	1570	—	—	1499	—	1432	1649	—						
60	—	—	1537	1775	—	—	—	—	1735	2000	—	—	—	—	1809	2100	—	—	—					
66	—	1935	2245	—	—	—	—	—	1995	2295	—	—	—	—	2077	2410	—	—	—					
72	2135	2460	—	—	—	—	—	2235	2570	—	—	—	—	2324	2699	—	—	—						
84	2675	—	—	—	—	—	2795	—	—	—	—	—	2935	—	—	—	—	—						

Accessory Weights (lb)

FAN SIZE	BELT GUARD	MOTOR COVER	INLET / OUTLET SCREEN	INLET BELL	INLET / OUTLET CONE	COMPANION FLANGE	SUPPORT LEGS	HORIZ. FLOW	VERT. FLOW	INLET VANES	STACK CAP	CURB CAP	SUSPENSION CLIPS
18	8	18	4	16	12	10	12	10	60	55	17	3	
21	10	21	5	21	13	11	20	10	62	65	23	3	
24	11	23	7	30	20	13	24	17	68	78	26	4	
28	12	26	8	40	22	15	32	17	71	98	34	4	
32	14	32	10	54	25	17	47	17	80	120	45	4	
36	16	34	11	82	52	19	58	17	89	165	51	4	
42	18	40	13	100	62	25	83	19	98	230	64	4	
48	21	45	18	114	70	33	97	19	107	288	72	4	
54	25	56	24	128	76	37	126	26	116	384	82	5	
60	30	68	33	139	86	41	265	26	134	400	133	5	
66	50	93	48	157	101	48	295	36	160	450	195	7	
72	70	125	68	186	121	57	370	36	178	500	270	7	
84	70	132	98	490	260	70	425	36	365	700	310	8	

Housing Gauges

FAN SIZE	ARRANGEMENT 4			ARRANGEMENT 9		
	CL I	CL II	CL III	CL I	CL II	CL III
18	10	7	7	12	7	7
21	10	7	7	12	7	7
24	10	7	7	10	7	7
28	10	7	7	10	7	7
32	10	7	7	10	7	7
36	10	7	7	10	7	7
42	7	0.25	0.25	7	0.25	0.25
48	7	0.25	0.25	7	0.25	0.25
54	7	0.25	0.25	7	0.25	0.25
60	0.25	0.25	0.25	7	0.25	0.25
66	0.25	0.25	0.25	0.25	0.25	0.25
72	0.25	0.25	0.25	0.25	0.25	0.25
84	0.25	0.25	0.25	0.25	0.25	0.25

Minimum CFM to Open Stack Cap

FAN SIZE	MINIMUM CFM REQUIRED TO OPEN DAMPER		MAX CFM
	STEEL DAMPER	ALUM. DAMPER	
18	3130	2395	5525
21	4190	3205	7390
24	5455	4170	9625
28	8520	6515	15035
32	9779	7480	17506
36	12525	9580	22100
42	16850	12885	29730
48	21950	16765	38690
54	27670	21160	48825
60	34880	26050	60140
66	41315	31590	72905
72	49050	37510	86555
84	66565	50905	117460

Performance Data

VJ | 18D8

Propeller Dia.: 18"
Tip Speed: 4.71 x RPM

Arrangement 4

Outlet Area: 1.799 ft²
Fan Efficiency Grade: FEG63

VJ | 21D7

Propeller Dia.: 21"
Tip Speed: 5.50 x RPM

Outlet Area: 2.448 ft²
Fan Efficiency Grade: FEG71

VJ | 24D6

Propeller Dia.: 24"
Tip Speed: 6.28 x RPM

Outlet Area: 3.191 ft²
Fan Efficiency Grade: FEG80

VJ | 28D5

Propeller Dia.: 28"
Tip Speed: 7.33 x RPM

Outlet Area: 4.353 ft²
Fan Efficiency Grade: FEG75

Performance certified is for installation Type B: Free inlet, ducted outlet.
Performance ratings do not include the effects of appurtenances in the airstream.

Class I
Class III

Arrangement 4

VJ | 28D7

Propeller Dia.: 28"
Tip Speed: 7.33 x RPM

Outlet Area: 4.353 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP			
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP		
880	33	4990	0.68	4131	0.77																				
880	38	5963	0.85	5106	0.95																				
880	43	6883	1.06	5962	1.15																				
880	48	7770	1.31	6793	1.39																				
880	53	8714	1.65	7665	1.71																				
1170	33	7419	1.36	6925	1.52	6366	1.66																		
1170	38	8748	1.75	8232	1.92	7652	2.07																		
1170	43	10040	2.24	9482	2.40	8851	2.55	7387	2.78																
1170	48	11249	2.83	10660	3.00	10029	3.14	8456	3.33																
1170	53	12626	3.72	11960	3.84	11247	3.93	9568	4.04																
1750	33	11825	3.90	11540	4.18	11243	4.44	10603	4.93	9890	5.36	9086	5.77	8147	6.11										
1750	38	13843	5.16	13546	5.45	13236	5.74	12570	6.26	11824	6.71	11008	7.14	10086	7.51										
1750	43	15840	6.81	15517	7.09	15182	7.36	14460	7.87	13650	8.34	12765	8.75	11787	9.09										
1750	48	17750	8.83	17382	9.10	17006	9.36	16228	9.86	15413	10.32	14506	10.71	13433	10.98	12345	11.20								
1750	53	19924	11.93	19512	12.15	19089	12.36	18211	12.72	17286	13.01	16281	13.26	15164	13.45										

VJ | 32D4

Propeller Dia.: 32"
Tip Speed: 8.38 x RPM

Outlet Area: 5.672 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	35	7014	0.92																					
880	40	8640	1.21																					
880	45	10240	1.55																					
880	50	11580	1.91																					
880	55	13060	2.41																					
1170	35	10844	1.82	9887	2.06	8791	2.24																	
1170	40	13102	2.46	12066	2.71	10976	2.93																	
1170	45	15339	3.28	14248	3.52	13028	3.73																	
1170	50	17167	4.13	16040	4.37	14818	4.56																	
1170	55	19274	5.40	18062	5.58	16729	5.72																	
1750	35	17586	5.05	17057	5.48	16499	5.90	15263	6.66	13881	7.27	12229	7.69											
1750	40	21051	7.18	20488	7.62	19893	8.04	18560	8.82	17117	9.51	15578	10.09											
1750	45	24508	9.87	23898	10.33	23259	10.77	21854	11.54	20289	12.19	18561	12.73											
1750	50	27373	12.83	26705	13.25	26014	13.65	24545	14.39	22954	15.01	21251	15.49											
1750	55	30637	17.23	29926	17.59	29189	17.93	27614	18.51	25891	18.97	23993	19.31											

VJ | 32D6

Propeller Dia.: 32"
Tip Speed: 8.38 x RPM

Outlet Area: 5.672 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
880	33	8331	1.15	7272	1.31																		
880	38	9958	1.48	8874	1.65																		
880	43	11553	1.91	10416	2.08	9057	2.21																
880	48	12996	2.40	11835	2.57	10351	2.66																
880	53	14703	3.17	13408	3.26	11931	3.31																
1170	33	12096	2.29	11455	2.56	10730	2.80	9019	3.20														
1170	38	14297	3.06	13634	3.35	12876	3.59	11171	4.04														
1170	43	16491	4.06	15770	4.35	14990	4.61	13143	5.02														
1170	48	18478	5.23	17704	5.50	16901	5.76	14977	6.14														
1170	53	20884	7.13	20030	7.35	19116	7.51	17088	7.72														
1750	33	19042	6.59	18669	7.04	18282	7.47	17453	8.30	16523	9.04	15503	9.73	14380	10.34	13112	10.85						
1750	38	22376	9.06	21987	9.55	21583	10.03	20722	10.93	19756	11.7	18690	12.36	17569	13.05	16330	13.67						
1750	43	25777	12.46	25337	12.92	24885	13.38	23939	14.25	22928	15.05	21835	15.79	20625	16.43	19254	16.95	17894	17.42				
1750	48	28860	16.37	28373	16.83	27877	17.28	26853	18.13	25796	18.92	24685	19.63	23442	20.23	21954	20.62	20458	20.93				
1750	53	32565	22.89	32038	23.30	31497	23.69	30374	24.38	29184	24.92	27915	25.32	26569	25.64	25135	25.90	23580	26.05				

Performance certified is for installation Type B: Free inlet, ducted outlet.
Performance ratings do not include the effects of appurtenances in the airstream.

Class I
Class II

Performance Data

VJ | 32D7

Arrangement 4

Propeller Dia.: 32"
Tip Speed: 8.38 x RPM

Outlet Area: 5.672 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
880	33	7763	1.20	7025	1.37																		
880	38	9428	1.53	8633	1.73																		
880	43	11024	1.98	10222	2.19	9043	2.31																
880	48	12619	2.49	11733	2.68	10635	2.82																
880	53	14018	3.13	13099	3.28	11785	3.35																
1170	33	10977	2.45	10565	2.69	10091	2.93	8860	3.38														
1170	38	13292	3.17	12812	3.44	12279	3.72	10994	4.22														
1170	43	15481	4.18	14954	4.49	14392	4.79	13082	5.30														
1170	48	17727	5.41	17115	5.69	16479	5.97	15075	6.46														
1170	53	19684	6.99	19005	7.23	18324	7.45	16860	7.83	14527	7.85												
1750	33	17032	7.27	16792	7.64	16541	8.01	16006	8.74	15408	9.46	14717	10.17	13911	10.84	12948	11.47						
1750	38	20610	9.56	20323	9.98	20026	10.40	19398	11.23	18716	12.05	17957	12.86	17106	13.62	16160	14.28						
1750	43	23971	12.78	23647	13.27	23315	13.76	22623	14.70	21888	15.60	21114	16.46	20265	17.26	19240	17.91	17841	18.22				
1750	48	27481	17.04	27096	17.48	26704	17.91	25896	18.76	25055	19.58	24188	20.39	23267	21.15	22234	21.79	21033	22.22				
1750	53	30537	22.44	30098	22.83	29654	23.21	28752	23.94	27836	24.62	26931	25.27	25982	25.86	24862	26.30	23275	26.32	21659	26.29		

VJ | 36D5

Propeller Dia.: 36"
Tip Speed: 9.42 x RPM

Outlet Area: 7.166 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
880	34	11663	1.74	10363	1.98	8753	2.15																
880	39	14022	2.29	12660	2.54	11116	2.75																
880	44	16346	2.99	14911	3.24	13218	3.43																
880	49	18341	3.76	16872	4.00	15130	4.16																
880	54	20666	4.92	19036	5.08	17204	5.18																
1170	34	16784	3.51	15976	3.90	15078	4.25	13000	4.84														
1170	39	19991	4.78	19141	5.19	18186	5.55	16078	6.19														
1170	44	23179	6.40	22257	6.81	21258	7.18	18975	7.80														
1170	49	25934	8.24	24938	8.63	23894	8.99	21570	9.57	18841	9.91												
1170	54	29164	11.09	28083	11.41	26930	11.67	24389	12.05	21526	12.27												
1750	34	26325	10.20	25844	10.84	25347	11.46	24294	12.65	23139	13.74	21878	14.74	20511	15.63	18981	16.38	17232	16.93				
1750	39	31190	14.33	30681	15.01	30156	15.67	29047	16.93	27827	18.07	26482	19.08	25080	20.05	23611	20.97	21948	21.68				
1750	44	36093	19.78	35529	20.45	34950	21.11	33740	22.37	32445	23.53	31048	24.57	29547	25.52	27886	26.34	26128	27.02				
1750	49	40359	26.02	39734	26.66	39097	27.29	37782	28.48	36411	29.59	34975	30.61	33444	31.50	31757	32.21	29917	32.74	28091	33.20		
1750	54	45312	35.77	44640	36.34	43953	36.87	42529	37.87	41027	38.72	39428	39.40	37739	39.95	35949	40.43	34037	40.79	32104	41.08		

VJ | 36D6

Propeller Dia.: 36"

Tip Speed: 9.42 x RPM

Outlet Area: 7.166 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
880	33	11318	1.75	10425	2.02	9203	2.24																
880	38	13791	2.30	12788	2.61	11587	2.86																
880	43	16205	3.05	15175	3.37	13899	3.62																
880	48	18686	3.99	17559	4.30	16219	4.53																
880	53	20818	5.05	19582	5.31	18187	5.51																
1170	33	15908	3.55	15361	3.92	14760	4.28	13297	4.98														
1170	38	19331	4.78	18696	5.19	18008	5.60	16405	6.38														
1170	43	22631	6.47	21935	6.93	21199	7.37	19574	8.18	17276	8.69												
1170	48	25993	8.67	25258	9.14	24472	9.58	22684	10.33	20422	10.81												
1170	53	29064	11.35	28168	11.70	27251	12.04	25349	12.70	23004	13.07												
1750	33	24626	10.50	24298	11.05	23959	11.61	23244	12.71	22470	13.81	21619	14.91	20661	15.98	19548	16.91	18155	17.66				
1750	38	29890	14.44	29504	15.07	29106	15.69	28274	16.92	27384	18.15	26416	19.38	25355	20.57	24192	21.65	22919	22.56				
1750	43	34939	19.93	34506	20.64	34063	21.34	33146	22.71	32181	24.03	31172	25.33	30103	26.57	28918	27.69	27497	28.57	25744	29.10		
1750	48	40020	27.17	39567	27.93	39103	28.67	38137	30.11	37113	31.46	36018	32.72	34835	33.86	33545	34.85	32115	35.68	30455	36.20		
1750	53	44913	36.67	44335	37.21	43752	37.74	42562	38.78	41343	39.79	40112	40.82	38854	41.83	37518	42.74	36023	43.4	34315			

Arrangement 4**VJ | 42D4**

Propeller Dia.: 42"
Tip Speed: 11.00 x RPM

Outlet Area: 9.793 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	35	18094	2.95	16324	3.34	14232	3.61																	
880	40	21924	3.99	20013	4.41	18012	4.76																	
880	45	25739	5.31	23708	5.71	21440	6.04																	
880	50	28816	6.68	26729	7.06	24494	7.36																	
880	55	32348	8.67	30116	9.87	27631	9.19																	
1170	35	25841	5.98	24706	6.61	23467	7.20	20687	8.15	17057	8.63													
1170	40	31060	8.41	29849	9.05	28508	9.65	25587	10.72	22314	11.47													
1170	45	36258	11.49	34959	12.15	33547	12.75	30378	13.74	26861	14.50													
1170	50	40502	14.78	39096	15.39	37610	15.95	34384	16.90	30897	17.57													
1170	55	45334	19.61	43841	20.13	42261	20.59	38790	21.31	34855	21.80													
1750	35	40393	17.57	39704	18.58	38995	19.56	37509	21.47	35906	23.28	34175	24.94	32334	26.39	30349	27.59	28080	28.48	25359	28.90			
1750	40	48319	25.69	47582	26.70	46825	27.69	45237	29.62	43518	31.47	41631	33.20	39665	34.79	37700	36.27	35620	37.55	33248	38.42			
1750	45	56244	35.77	55447	36.87	54629	37.94	52922	39.98	51099	41.86	49114	43.52	46996	45.00	44781	46.37	42420	47.57					
1750	50	62793	47.09	61911	48.07	61012	49.03	59157	50.86	57215	52.59	55160	54.19											

VJ | 42D5

Propeller Dia.: 42"
Tip Speed: 11.00 x RPM

Outlet Area: 9.793 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	34	18393	2.79	17226	3.27	15751	3.68																	
880	39	22526	3.91	21149	4.43	19574	4.90																	
880	44	26609	5.36	25149	5.90	23539	6.40																	
880	49	31030	7.38	29642	7.98	27872	8.41																	
880	54	34603	9.53	32823	9.97	30969	10.42																	
1170	34	25719	5.59	24906	6.23	24057	6.86	22220	8.12	19477	8.95													
1170	39	31399	8.12	30468	8.82	29486	9.52	27332	10.89	24777	12.00													
1170	44	36966	11.45	35942	12.20	34878	12.93	32629	14.36	29994	15.54													
1170	49	42648	15.93	41759	16.86	40801	17.73	38557	19.21	35586	20.14	31584	20.64											
1170	54	48000	21.55	46708	22.09	45391	22.65	42683	23.87	39829	24.93	36876	25.64											
1750	34	39752	16.30	39241	17.27	38719	18.24	37646	20.15	36525	22.05	35376	23.98	34171	25.88	32822	27.64	31155	29.05	29009	29.98			
1750	39	48428	24.51	47845	25.59	47251	26.65	46023	28.77	44736	30.86	43385	32.94	41957	35.01	40429	36.98	38771	38.72	36962	40.21	34860	41.38	
1750	44	56920	35.48	56269	36.63	55608	37.78	54253	40.03	52851	42.24	51402	44.41	49909	46.57	48341	48.63	46650	50.51	44760	52.08	42646	53.32	
1750	49	65162	49.70	64619	51.17	64060	52.63	62894	55.44	61649	58.12	60310	60.64	58841	62.92	57163	64.79	55244	66.24	53114	67.46	50652	68.46	
1750	54	73888	70.15	73047	70.93	72199	71.73	70481	73.35	68733	74.99	66955	76.70	65149	78.54	63306	80.39	61412	82.10					

VJ | 42D7

Propeller Dia.: 42"
Tip Speed: 11.00 x RPM

Outlet Area: 9.793 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	33	18632	3.97	17876	4.39	17005	4.80	14661	5.55															
880	38	22583	5.16	21709	5.63	20737	6.10	18371	6.93															
880	43	26341	6.81	25388	7.33	24373	7.84	21911	8.69															
880	48	30173	8.86	29082	9.34	27937	9.81	25332	10.61															
880	53	33539	11.42	32314	11.82	31094	12.21	28351	12.82															
1170	33	25563	8.46	25056	9.03	24520	9.60	23333	10.70	21917	11.77	20151	12.76											
1170	38	30956	11.14	30357	11.78	29729	12.42	28372	13.67	26826	14.89	25027	15.99											
1170	43	36055	14.89	35388	15.62	34697	16.33	33231	17.71	31655	19.02	29814	20.16	27192	20.78									
1170	48	41317	19.78	40541	20.46	39743	21.12	38073	22.40	36308	23.61	34347	24.68	31978	25.39									
1170	53	45971	25.98	45076	26.55	44167	27.10	42319	28.15	40480	29.14	38439	29.97	35534	30.21									
1750	33	39030	26.20	38714	27.06	38391	27.92	37722	29.62	37021	31.31	36280	32.99	35494	34.65	33731	37.89	31624	40.97	28938	43.79			
1750	38	47252	34.89	46873	35.86	46488	36.83	45695	38.75	44871	40.65	44010	42.54	43108	44.41	41145	48.12	38911	51.65	36344	54.66			
1750	43	54993	47.07	54567	48.19	54135	49.30	53252	51.49	52340	53.65	51397	55.76	50420	57.82	48374	61.83	46131	65.57	43351	68.50	39451	69.78	
1750	48	63047	63.63	62547	64.67	62041	65.70	61011	67.74	59955	69.74	58871	71.70	57756	73.61	55449								

Performance Data

VJ | 48D4

Propeller Dia.: 48"
Tip Speed: 12.57 x RPM

Arrangement 4
Outlet Area: 12.76 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	35	25485	4.17	23926	4.83	22073	5.39																	
880	40	31824	6.01	30038	6.75	28041	7.43																	
880	45	37942	8.48	36028	9.25	33956	9.97																	
880	50	44464	11.83	42566	12.67	40324	13.31	34453	14.05															
880	55	49795	15.54	47499	16.15	45058	16.78	39803	17.62															
1170	35	35621	8.42	34500	9.32	33347	10.21	30925	11.91															
1170	40	44212	12.60	42990	13.61	41708	14.59	38931	16.51	35723	18.16													
1170	45	52523	18.29	51183	19.37	49793	20.41	46846	22.44	43571	24.19	39758	25.36											
1170	50	61085	25.86	59824	27.14	58485	28.34	55483	30.43	51831	31.88	47357	32.86											
1170	55	68728	35.30	67098	36.09	65419	36.89	61896	38.55	58121	40.12	54179	41.19											
1750	35	55071	24.74	54354	26.14	53627	27.52	52142	30.24	50610	32.90	49063	35.54	47468	38.12	45732	40.53	43696	42.55					
1750	40	68061	38.41	67291	39.94	66506	41.46	64892	44.47	63209	47.43	61450	50.35	59606	53.25	57655	56.04	55567	58.61	53312	60.88	50839	62.80	
1750	45	80698	57.09	79843	58.76	78976	60.41	77201	63.66	75369	66.84	73472	69.93	71511	72.97	69470	75.91	67328	78.65	65050	81.05			

VJ | 48D6

Propeller Dia.: 48"
Tip Speed: 12.57 x RPM

Outlet Area: 12.76 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	33	28370	6.00	27335	6.67	26207	7.34	23413	8.56															
880	38	34503	8.22	33302	8.96	32004	9.69	28994	11.07															
880	43	40454	11.19	39135	12.01	37747	12.79	34672	14.25	30388	15.09													
880	48	46597	15.09	45279	15.96	43849	16.76	40485	18.05	35926	18.85													
880	53	52130	19.80	50457	20.41	48746	21.02	45169	22.24	40818	22.90													
1170	33	38831	12.73	38115	13.63	37369	14.52	35767	16.29	33990	18.06	29038	20.96											
1170	38	47176	17.78	46335	18.78	45464	19.77	43613	21.73	41581	23.68	36694	27.07											
1170	43	55239	24.58	54299	25.71	53334	26.81	51314	28.95	49182	31.02	44118	34.49											
1170	48	63380	33.57	62460	34.81	61505	36.01	59470	38.27	57223	40.30	51736	43.36											
1170	53	71191	45.27	69970	46.09	68730	46.91	66191	48.53	63604	50.20	57936	53.10											
1750	33	59217	39.25	58763	40.60	58302	41.95	57355	44.64	56373	47.32	54286	52.64	52008	57.93	49448	63.11	46319	67.63	42003	70.83			
1750	38	71903	55.75	71367	57.26	70823	58.77	69709	61.77	68560	64.74	66139	70.64	63521	76.49	60647	82.24	57429	87.41	53753	91.70			
1750	43	84133	78.03	83528	79.75	82915	81.45	81668	84.83	80390	88.15	77733	94.63	74936	100.90	71984	106.94	68710	112.38	64756	116.4	59977	118.89	
1750	48	96266	107.64	95679	109.56	95084	111.45	93866	115.18	92607	118.80	89949	125.73	87064	132.11	83860	137.65	80249	142.27	76096	146.1	70947	148.42	
1750	53	108471	148.42	107671	149.66	106866	150.90	105240	153.36	103592	155.81	100225	160.67	96782	165.58	93277	170.62	89561	175.20	85407	178.45	80724	180.17	

VJ | 48D7

Propeller Dia.: 48"
Tip Speed: 12.57 x RPM

Outlet Area: 12.76 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	33	28335	7.06	27484	7.69	26553	8.32																	
880	38	34329	9.30	33327	10.02	32254	10.73	26785	13.24															
880	43	40081	12.42	38981	13.23	37819	14.01	32013	16.58															
880	48	45949	16.43	44713	17.20	43417	17.93	37282	20.35															
880	53	51173	21.45	49736	22.07	48274	22.66	41809	24.54															
1170	33	38587	15.27	37998	16.13	37384	16.98	34595	20.30	30891	23.37													
1170	38	46737	20.36	46030	21.33	45300	22.30	42089	26.11	38177	29.65													
1170	43	54503	27.51	53718	28.61	52912	29.70	49439	33.87	45419	37.62	39374	39.52											
1170	48	62461	36.97	61575	38.04	60667	39.09	56787	43.03	52401	46.47	46633	48.55											
1170	53	69671	49.08	68610	49.95	67538	50.8	63172	53.98	58672	56.76	52091	57.73											
1750	33	58652	47.88	58278	49.18	57898	50.47	56310	55.60	54595	60.66	52715	65.63	50598	70.47	48171	75.11	45332	79.42					
1750	38	71039	64.50	70586	65.97	70126	67.43	68224	73.26	66204	79.01	64041	84.67	61698	90.32	59122	95.74	56239	100.52	52937	104.42			
1750	43	82784	87.90	82278	89.58	81766	91.26	79657	97.85	77441	104.26	75099	110.46	72641	116.48	70006	122.21	67020	127.23	63283	130.62	58642	132.33	
1750	48	94857	119.70	94282	121.34	93702	122.96	91321	129.32	88832	135.45	86220	141.30	83487	146.89	80592	152.12	77428	156.75	73785</				

Arrangement 4

VJ | 54D5

Propeller Dia.: 54"
Tip Speed: 14.14 x RPM

Outlet Area: 16.12 ft²
Fan Efficiency Grade: FEG80

VJ | 54D6

Propeller Dia.: 54"
Tip Speed: 14.14 x RPM

Outlet Area: 16.12 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	33	40970	10.12	38601	12.02	32319	15.49																	
880	38	49871	14.00	47150	16.13	40325	20.09																	
880	43	58458	19.26	55463	21.59	48354	25.74																	
880	48	67176	26.23	64187	28.78	56540	32.61																	
880	53	75286	34.92	71449	36.67	63422	40.00																	
1170	33	55730	21.82	54079	24.37	50428	29.41	46063	34.30	39262	37.59													
1170	38	67756	30.71	65854	33.57	61656	39.22	56673	44.74	50617	48.95													
1170	43	79348	42.81	77219	46.00	72631	52.13	67509	57.89	60901	62.13													
1170	48	90904	58.85	88818	62.46	84207	69.10	78676	74.44	71712	78.17													
1170	53	102265	80.26	99434	82.62	93634	87.25	87763	91.87	80921	95.37													
1750	33	84662	68.26	83610	72.10	81424	79.74	79111	87.32	76649	94.84	74028	102.40	71171	109.83	67889	116.63	63864	122.28					
1750	38	102850	97.44	101637	101.74	99117	110.32	96458	118.82	93632	127.23	90592	135.68	87291	144.06	83700	151.85	79828	158.54	75463	164.05			
1750	43	120384	137.12	119012	142.10	116187	151.69	113239	161.06	110153	170.19	106925	179.12	103538	187.83	99884	196.00	95753	203.01	90818	208.13	85209	211.73	
1750	48	137619	190.00	136288	195.6	133524	206.49	130605	216.91	127500	226.78	124167	235.97	120511	244.06	116470	250.99	112017	256.94	106982	261.77	101095	264.69	
1750	53	155273	264.13	153405	267.72	149630	274.81	145798	281.80	141908	288.69	138012	295.62	134116	302.62	130082	309.29	125704	315.05	120769	319.32	115254	322.06	

VJ | 60D4

Propeller Dia.: 60"
Tip Speed: 15.71 x RPM

Outlet Area: 19.87 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	35	52903	11.75	51104	13.09	49263	14.41	45275	16.90	51363	25.43													
880	40	65473	17.40	63481	18.89	61379	20.36	56755	23.19	68404	31.09	62831	33.51											
880	45	77672	24.98	75499	26.57	73235	28.11	74939	43.75															
880	50	90243	35.17	88226	37.07	86067	38.85	81115	41.79															
880	55	101480	47.73	98813	48.90	96065	50.08	90286	52.59	84119	54.74													
1170	35	72347	24.81	71044	26.64	69716	28.44	66979	31.98	64196	35.48	61207	38.80	57532	41.52									
1170	40	89247	37.80	87825	39.83	86366	41.83	83317	45.77	80069	49.65	76575	53.43	72772	56.80	68605	59.59							
1170	45	105688	55.39	104121	57.56	102520	59.70	99208	63.88	95739	67.95	92097	71.92	88191	75.57	83862	78.57							
1170	50	122183	78.59	120762	81.26	119293	83.87	116193	88.82	112829	93.35	109083	97.22	104811	100.23	99995	102.65							
1170	55	137923	109.78	135977	111.33	134000	112.89	129950	116.02	125755	119.2	121395	122.58	116862	125.85	112172	128.5							

VJ | 60D5

Propeller Dia.: 60"
Tip Speed: 15.71 x RPM

Outlet Area: 19.87 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
880	34	56861	13.71	55340	15.11	53755	16.51	50437	19.31	46340	21.75													
880	39	69382	20.06	67643	21.62	65826	23.15	61912	26.20	57462	28.98	52136	31.06											
880	44	81646	28.47	79727	30.13	77743	31.75	73585	34.93	69031	37.88	63519	40.07											
880	49	94019	39.68	92370	41.75	90615	43.73	86686	47.30	81723	49.87	75473	51.60											
880	54	106003	54.19	103566	55.38	101088	56.58	96010	59.16	90733	61.81	85260	63.81											
1170	34	77293	29.32	76196	31.21	75075	33.09	72757	36.81	70337	40.52	67846	44.27	65139	47.88	61876	50.92	57602	52.99					
1170	39	94179	43.96	92928	46.04	91648	48.12	88995	52.23	86201	56.29	83247	60.35	80089	64.31	76653	67.88	72893	70.93	68551	73.35			
1170	40	110705	63.48	109309	65.72	107889	67.95	104971	72.32	101939	76.6	98806	80.82	95541	84.95	92041	88.78	88134	92.02	83701	94.54			
1170	49	126812	88.87	125643	91.74	124438	94.56	121908	99.99	119185	105.11	116218	109.84	112860	113.89	108953	117.01	104510	119.46	99438	121.55	93324	122.64	
1170	54	143707	124.99	141906	126.53	140090	128.09	136404	131.25	132646	134.48	128822	137.94	124923	141.57	120921	145.04	116791	147.94	112694	150.31	108437	152.22	

Performance certified is for installation Type B: Free inlet, ducted outlet.
Performance ratings do not include the effects of appurtenances in the airstream.

Class I
Class II

Performance Data

Arrangement 4

VJ | 66D3

Propeller Dia.: 66"
Tip Speed: 17.28 x RPM

Outlet Area: 24.08 ft²

Fan Efficiency Grade: FEG80

VJ | 66D4

Propeller Dia.: 66"
Tip Speed: 17.28 x RPM

Outlet Area: 24.08 ft²

Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
880	35	71798	18.35	69905	20.15	67932	21.94	63763	25.56	58821	28.71												
880	40	88521	27.56	86414	29.56	84219	31.53	79520	35.41	74264	39.02	68156	41.88										
880	45	104863	39.83	102555	41.96	100172	44.06	95167	48.12	89751	51.95	83483	55.00										
880	50	121474	56.21	119360	58.82	117130	61.31	112231	65.84	106366	69.28	99337	71.74	90419	73.15								
880	55	136790	77.16	133904	78.73	130955	80.31	124856	83.55	118453	86.93	111737	89.63	104858	91.44								
1170	35	97567	39.43	96201	41.84	94806	44.24	91921	49.02	88900	53.77	85765	58.61	82391	63.28	78508	67.23	73807	70.06				
1170	40	120040	60.63	118519	63.33	116966	66.01	113755	71.30	110386	76.50	106840	81.67	103079	86.71	99037	91.39	94646	95.49	89787	98.92	84039	101.42
1170	45	142011	89.17	140331	92.06	138623	94.93	135115	100.58	131474	106.08	127698	111.47	123777	116.75	119633	121.75	115143	126.18	110152	129.80	104644	132.65
1170	50	163840	126.56	162330	130.19	160708	133.73	157545	140.48	154040	147.05	146330	153.04	141762	162.56	136682	166.01	131116	169.06	124508	171.15		
1170	55	185138	178.15	183015	180.23	180867	182.32	176496	186.50	172016	190.70	167420	195.00	162697	199.55	157838	204.01	152828	207.97	147745	211.11	142650	213.67

VJ | 72D2

Propeller Dia.: 72"
Tip Speed: 18.85 x RPM

Outlet Area: 28.67 ft²

Fan Efficiency Grade: FEG80

VJ | 72D3

Propeller Dia.: 72"
Tip Speed: 18.85 x RPM

Outlet Area: 28.67 ft²

Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP			
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP		
880	35	88846	23.78	86467	26.02	84005	28.22	78880	32.61	72967	36.41														
880	40	110712	36.57	108160	39.08	105509	41.56	99853	46.39	93598	50.92	86531	54.56												
880	45	131914	53.95	129134	56.65	126272	59.29	120278	64.35	113860	69.09	106688	73.03	98403	75.80										
880	50	153658	77.02	150963	80.17	148148	83.18	142077	88.66	135166	93.03	127210	96.34	117505	98.61										
880	55	172931	106.26	169573	108.30	166129	110.31	158956	114.31	151333	118.4	143219	121.87	134800	124.18										
1170	35	120791	51.27	119063	54.28	117303	57.28	113685	63.19	109934	69.04	106081	74.90	101983	80.50	97367	85.28								
1170	40	150045	80.73	148199	84.14	146316	87.51	142431	94.16	138367	100.67	134098	101.70	129589	113.39	124794	119.27	119661	124.46	114116	128.88				
1170	45	178514	121.17	176485	124.85	174425	128.49	170203	135.61	165836	142.52	161314	149.23	156634	155.76	151738	161.95	146535	167.57	140904	172.34	134784	176.20		
1170	50	207293	174.34	205352	178.71	203368	182.99	199257	191.25	194929	199.04	190346	206.3	185432	212.78	180104	218.28	174327	222.94	168090	227.07	160986	230.37		
1170	55	233713	245.55	231252	248.28	228757	251.00	223663	256.40	218420	261.73	213014	267.02	207418	272.48	201622	277.9	1955616	282.90	189405	287.01	183126	290.26		

VJ | 84D2

Propeller Dia.: 84"
Tip Speed: 21.99 x RPM

Outlet Area: 38.93 ft²

Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		4.5" SP		5" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
880	35	129747	35.94	125973	39.04	122148	42.02	114418	47.67	105924	52.44	96259	55.99	85373	58.71								
880	40	165251	58.94	161616	62.55	157839	66.08	149746	72.94	140807	79.34	131296	84.55	120921	88.40								
880	45	199032	91.02	195176	94.96	191196	98.80	182793	106.11	173616	112.88	163805	118.63	153522	122.96	141950	125.81						
880	50	233103	133.62	228618	137.68	224063	141.55	214748	148.67	205254	154.88	195143	160.17	183596	164.32								
880	55	262841	185.95	258412	189.22	253841	192.39	244219	198.38	233761	203.94	222335	208.71	209976	211.9								
1170	35	176806	77.96	174011	82.23	171193	86.41	165488	94.54	159730	102.35	153922	109.85	147864	116.82	141314	122.86	134257	127.89	118702	136.08		
1170	40	223769	131.04	221138	135.93	218455	140.77	212919	150.30	207132	159.59	201024	168.69	194527	177.58	187702	185.91	180657	193.3	165685	205.02	148573	212.04
1170	45	268950	205.67	266144	211.06	263290	216.37	257430	226.77	251349	236.82	245016	246.5	238346	255.84	231338	264.69	224049	272.79	208913	285.87	192222	294.61

Performance certified is for installation Type B: Free inlet, ducted outlet.

Performance ratings do not include the effects of appurtenances in the airstream.

Class I

Class II

Class II

Arrangement 9

VJBD | 18B8

Propeller Dia.: 18"
Tip Speed: 4.71 x RPM

Outlet Area: 1.799 ft²
Fan Efficiency Grade: FEG60

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		4" SP		5" SP		6" SP		7" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
1687	48	3210	1.00	3014	1.03	2792	1.05			3055	1.61												
1932	48	3769	1.47	3616	1.52	3440	1.55	3924	2.04	3580	2.09	3229	2.17										
2126	48	4202	1.94	4069	1.99	3924	2.04	4651	2.99	4385	3.08	4078	3.14	3775	3.23	3416	3.29						
2434	48	4879	2.87	4768	2.93	5674	4.88	5476	5.01	5253	5.12	4999	5.19	4739	5.27	4196	5.48						
2886	48	5858	4.72	5768	4.80																		
3303	48	6752	7.02	6675	7.11	6595	7.20	6430	7.37	6254	7.53	6061	7.65	5846	7.74	5393	7.92	4931	8.18				
3636	48	7461	9.31	7392	9.42	7322	9.52	7175	9.72	7021	9.90	6859	10.06	6683	10.20	6284	10.38	5875	10.61	5455	10.90		
4000	48	8234	12.35	8172	12.47	8109	12.58	7978	12.8	7843	13.01	7701	13.21	7553	13.39	7225	13.67	6853	13.85	6482	14.11	6107	14.43

MAXIMUM RPM: Class I — 3792 Class II — 3792 Class III — 4000

VJBD | 21B7

Propeller Dia.: 21"
Tip Speed: 5.50 x RPM

Outlet Area: 2.448 ft²
Fan Efficiency Grade: FEG67

RPM	ANG	0.5" SP		1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
1282	48	4531	0.98	3584	1.05																			
1468	48	5399	1.43	4655	1.53																			
1616	48	6063	1.88	5430	2.00																			
1849	48	7084	2.75	6580	2.93	5294	3.13																	
2193	48	8557	4.50	8163	4.73	7201	5.05	6034	5.24															
2510	48	9895	6.65	9562	6.93	8801	7.38	7886	7.68															
2763	48	10954	8.80	10657	9.12	10003	9.67	9220	10.04	8358	10.35													
3214	48	12829	13.71	12579	14.10	12047	14.80	11452	15.37	10767	15.78	10037	16.15	9240	16.45									
3537	48	14164	18.19	13940	18.61	13468	19.41	12957	20.12	12384	20.67	11747	21.09	11084	21.50	10374	21.86							
3811	48	15295	22.67	15088	23.14	14656	24.01	14195	24.81	13696	25.5	13139	26.03	12538	26.47	11921	26.91	11266	27.31	10531	27.50			
4000	48	16073	26.17	15877	26.65	15469	27.58	15037	28.44	14575	29.21	14067	29.84	13513	30.33	12933	30.78	12337	31.25	11700	31.63	10991	31.81	

MAXIMUM RPM: Class I — 3236 Class II — 3236 Class III — 4000

VJBD | 24B6

Propeller Dia.: 24"
Tip Speed: 6.28 x RPM

Outlet Area: 3.191 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		1" SP		1.5" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
1192	48	7225	1.54	5825	1.64																		
1312	48	8171	2.01	7010	2.16																		
1502	48	9616	2.93	8700	3.16	7567	3.28																
1780	48	11669	4.73	10967	5.06	10142	5.29	9192	5.44	9808	8.22												
2038	48	13537	6.97	12951	7.38	12300	7.71	11559	7.96	11864	10.84												
2243	48	15006	9.20	14485	9.65	13923	10.06	13301	10.39	14781	15.82	13490	16.28	11997	16.47								
2568	48	17315	13.63	16872	14.17	16404	14.67	15906	15.13	17890	19.75	16939	20.65	15854	21.30	14646	21.75	13278	21.95				
2826	48	19137	18.03	18740	18.64	18325	19.21	17890	19.75	19801	20.20	18709	26.88	15555	27.30	14274	27.48						
3046	48	20685	22.47	20320	23.13	19941	23.76	19547	24.36	18703	25.43	17756	26.26	16709	26.88	15555	27.30	14274	27.48				
3237	48	22026	26.88	21684	27.59	21331	28.26	20966	28.91	20194	30.10	19345	31.09	18405	31.85	17389	32.45	16269	32.83				
3563	48	24309	35.68	24001	36.46	23685	37.22	23360	37.96	22681	39.34	21957	40.58	21167	41.61	20310	42.43	19397	43.12	18412	43.62	17338	43.90

MAXIMUM RPM: Class I — 2855 Class II — 2855 Class III — 3625

VJBD | 28B5

Propeller Dia.: 28"
Tip Speed: 7.33 x RPM

Outlet Area: 4.353 ft²
Fan Efficiency Grade: FEG71

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		4" SP		5" SP		6" SP		7" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
1058	49	9781	1.96	8756	2.06			9957	3.09															
1211	49	11693	2.86	10869	2.99																			
1435	49	14354	4.60	13731	4.79	13036	4.94	11485	5.19															
1643	49	16752	6.75	16235	6.99	15683	7.20	14433	7.53	13051	7.80													
1809	49	18637	8.89	18179	9.16	17698	9.42	16638	9.84	15451	10.17	14166	10.44											
2071	49	21576	13.13	21187	13.46	20784	13.77	19929	14.33	18980	14.80	17946	15.18	16859	15.52									
2279	49	23889	17.35	23540	17.71	23182	18.06	22432	18.72	21626	19.30	20743</td												

Performance Data

VJBD | 28B7

Propeller Dia.: 28"
Tip Speed: 7.33 x RPM

Arrangement 9

Outlet Area: 4.353 ft²
Fan Efficiency Grade: FEG67

RPM	ANG	0.5" SP		1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
1001	48	8811	1.96	7143	2.09																			
1146	48	10457	2.86	9140	3.06																			
1359	48	12775	4.63	11794	4.94	9231	5.25																	
1553	48	14834	6.77	14032	7.18	12032	7.68																	
1713	48	16509	8.98	15805	9.45	14112	10.11	12057	10.50															
1961	48	19079	13.30	18485	13.86	17142	14.79	15518	15.37	13661	15.76													
2158	48	21106	17.58	20575	18.22	19413	19.33	18039	20.11	16498	20.69	14739	21.03											
2325	48	22816	21.87	22329	22.57	21279	23.82	20082	24.80	18708	25.47	17230	26.06											
2509	48	24694	27.36	24247	28.12	23295	29.52	22246	30.71	21044	31.56	19735	32.25	18333	32.83									
2761	48	27258	36.28	26856	37.12	26010	38.71	25100	40.13	24097	41.31	22976	42.18	21784	42.93	20528	43.61	19130	44.01					
2974	48	29420	45.19	29049	46.11	28275	47.85	27452	49.45	26570	50.87	25595	52.00	24531	52.87	23421	53.68	22259	54.42	20990	54.93			
3161	48	31314	54.13	30967	55.11	30246	56.99	29486	58.74	28681	60.33	27812	61.70	26861	62.79	25844	63.68	24796	64.54	23701	65.32	22520	65.89	
3169	48	31395	54.54	31049	55.52	30330	57.41	29573	59.16	28770	60.76	27906	62.14	26959	63.24	25947	64.13	24902	65.00	23812	65.78	22640	66.37	

MAXIMUM RPM: Class I — 2436 Class II — 2436 Class III — 3169

VJBD | 32B4

Propeller Dia.: 32"

Outlet Area: 5.672 ft²
Fan Efficiency Grade: FEG71

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP				
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP			
1029	50	14107	2.98	12741	3.13																					
1220	50	17568	4.79	16516	5.00	15360	5.18																			
1397	50	20638	7.01	19788	7.29	18847	7.52	16813	7.94																	
1537	50	23015	9.20	22268	9.52	21467	9.80	19673	10.28	17783	10.73															
1760	50	26744	13.58	26113	13.95	25454	14.31	24014	14.94	22420	15.48	20784	16.00													
1937	50	29669	17.92	29106	18.34	28524	18.75	27286	19.50	25910	20.14	24447	20.72	22960	21.30											
2087	50	32131	22.27	31615	22.73	31083	23.17	29968	24.02	28756	24.77	27437	25.42	26074	26.04	24689	26.66									
2219	50	34288	26.63	33806	27.13	33312	27.61	32283	28.53	31187	29.37	29993	30.11	28727	30.78	27445	31.44	26134	32.10							
2442	50	37916	35.26	37483	35.81	37041	36.35	36128	37.39	35172	38.37	34158	39.28	33069	40.09	31925	40.83	30759	41.56	28375	42.98					
2631	50	40978	43.91	40579	44.51	40173	45.09	39338	46.23	38471	47.32	37566	48.35	36609	49.31	35592	50.17	34531	50.97	32367	52.54	30109	54.00			
2717	50	42368	48.28	41983	48.89	41591	49.50	40775	50.68	39955	51.82	39090	52.90	38183	53.92	37220	54.85	36210	55.70	34122	57.31	31993	58.92			

MAXIMUM RPM: Class I — 2132 Class II — 2132 Class III — 2717

VJBD | 32B6

Propeller Dia.: 32"

Outlet Area: 5.672 ft²
Fan Efficiency Grade: FEG71

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP							
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP						
935	48	13467	2.98	12351	3.12	11067	3.20																						
1109	48	16639	4.79	15811	5.01	14870	5.17	12675	5.37																				
1270	48	19471	7.02	18794	7.30	18055	7.54	16362	7.88	14373	8.06																		
1398	48	21682	9.23	21086	9.55	20452	9.84	19022	10.30	17396	10.61																		
1600	48	25125	13.60	24621	13.98	24094	14.34	22960	14.98	21675	15.47	18702	16.08																
1761	48	27842	17.95	27392	18.38	26926	18.79	25941	19.55	24861	20.19	22382	21.10																
1897	48	30124	22.28	29710	22.75	29285	23.20	28395	24.06	27440	24.82	25263	25.96	22772	26.71														
2029	48	32329	27.11	31946	27.62	31553	28.12	30737	29.05	29874	29.92	27943	31.30	25748	32.29	23248	32.85												
2233	48	35725	35.90	35380	36.47	35028	37.02	34303	38.09	33546	39.09	31907	40.84	30047	42.16	28007	43.17	25722	43.77										
2406	48	38594	44.71	38276	45.32	37953	45.93	37290	47.10	36602	48.21	35140	50.24	33515	51.89	31719	53.16	29785	54.17	27637	54.77								
2556	48	41077	53.43	40779	54.09	40476	54.74	39858	55.99	39220	57.20	37877	59.44	36416	61.37	34802	62.91	33066	64.17	31200	65.14	29145	65.70						
2754	48	44347	66.61	44072	67.32	43793	68.02	43225	69.39	42642	70.72	41426	73.22	40130	75.49	38720	77.41	37191	78.97	35571	80.31	33845	81.37						

MAXIMUM RPM: Class I — 2132 Class II — 2132 Class III — 2713

Performance certified is for installation Type B: Free inlet, ducted outlet.
Power rating (BHP) does not include transmission losses.
Performance ratings do not include the effects of appurtenances in the airstream.

Class I

Class II

Class III

Arrangement 9

VJBD | 36B5

Propeller Dia.: 36"
Tip Speed: 9.42 x RPM

Outlet Area: 7.166 ft²
Fan Efficiency Grade: FEG71

RPM	ANG	0.5" SP		1" SP		1.5" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP			
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP		
793	49	15343	2.93																						
944	49	19383	4.75	16525	5.14																				
1081	49	22855	6.94	20559	7.48	17847	7.84																		
1190	49	25549	9.11	23582	9.77	21268	10.23																		
1362	49	29726	13.38	28107	14.22	26253	14.87	24193	15.38																
1500	49	33032	17.67	31603	18.62	30027	19.44	28253	20.07	24274	21.02														
1615	49	35766	21.87	34462	22.93	33053	23.87	31492	24.64	28001	25.84														
1717	49	38179	26.13	36967	27.27	35673	28.31	34268	29.21	31097	30.59	27512	31.57												
1913	49	42791	35.82	41722	37.12	40598	38.33	39411	39.45	36758	41.25	33814	42.67												
2061	49	46257	44.57	45274	45.98	44249	47.32	43177	48.57	40841	50.74	38212	52.41	35400	53.84										
2190	49	49269	53.27	48350	54.78	47398	56.23	46408	57.60	44287	60.06	41911	62.01	39351	63.65	36614	65.04								
2360	49	53229	66.40	52382	68.04	51509	69.62	50608	71.14	48707	73.95	46621	76.32	44335	78.25	41932	79.98	39369	81.43						
2597	49	58733	88.09	57970	89.91	57188	91.68	56385	93.40	54711	96.64	52928	99.58	50989	102.06	48905	104.16	46733	106.09	44463	107.82	42007	109.10		

MAXIMUM BPM: Class I = 1895 Class II = 1895 Class III = 2740

VJBD | 36B6

Propeller Dia.: 36"
Tip Speed: 9.42 x RPM

Outlet Area: 7.166 ft²
Fan Efficiency Grade: FEG71

RPM	ANG	0.5" SP		1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
1044	48	21989	6.65	20129	7.27																			
1195	48	25613	9.71	24112	10.51	20112	11.50																	
1315	48	28451	12.74	27136	13.66	23879	14.99																	
1506	48	32918	18.79	31814	19.88	29270	21.71	26026	22.89															
1657	48	36421	24.76	35437	25.99	33252	28.17	30610	29.76	27318	30.76													
1785	48	39376	30.74	38474	32.08	36509	34.52	34226	36.47	31507	37.88													
2004	48	44410	43.09	43619	44.62	41933	47.48	40067	50.01	37932	52.00	35484	53.55	32570	54.51									
2130	48	47296	51.52	46558	53.16	44996	56.25	43296	59.06	41399	61.43	39250	63.28	36813	64.75									
2294	48	51045	64.08	50364	65.85	48937	69.24	47408	72.38	45745	75.19	43898	77.51	41844	79.41	39548	80.94	36898	81.84					
2525	48	56314	85.03	55700	87.00	54426	90.79	53079	94.37	51647	97.71	50106	100.70	48420	103.23	46580	105.37	44578	107.21	42328	108.56			
2602	48	58068	92.92	57473	94.95	56242	98.88	54946	102.61	53575	106.10	52111	109.29	50522	112.06	48793	114.40	46924	116.42	44870	118.10	42570	119.22	

MAXIMUM RPM: Class I — 1895 Class II — 1895 Class III — 2602

VJBD | 42B4

Propeller Dia.: 42"
Tip Speed: 11.00 x RPM

Outlet Area: 9.793 ft²
Fan Efficiency Grade: FEG71

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
784	50	24039	4.96	21603	5.23																		
897	50	28722	7.21	26703	7.55	24560	7.86																
987	50	32304	9.43	30578	9.84	28666	10.18																
1130	50	37851	13.83	36439	14.34	34899	14.79	31533	15.58														
1244	50	42190	18.21	40944	18.78	39624	19.32	36678	20.24	33580	21.11												
1340	50	45806	22.55	44668	23.18	43479	23.79	40869	24.85	38019	25.77	35097	26.70										
1424	50	48947	26.88	47890	27.56	46791	28.22	44426	29.41	41799	30.42	39099	31.42										
1568	50	54294	35.56	53350	36.33	52376	37.07	50326	38.46	48078	39.69	45658	40.78	43206	41.88	40663	42.93						
1690	50	58797	44.25	57929	45.08	57039	45.90	55183	47.45	53198	48.87	51038	50.12	48773	51.28	46500	52.47	44150	53.62				
1796	50	62693	52.88	61882	53.77	61053	54.64	59335	56.32	57524	57.90	55574	59.32	53493	60.59	51353	61.82	49213	63.10				
1934	50	67747	65.72	67000	66.68	66238	67.63	64669	69.48	63031	71.23	61307	72.87	59462	74.36	57520	75.72	55532	77.04	51525	79.76		
2129	50	74861	87.21	74188	88.28	73505	89.34	72104	91.41	70656	93.40	69154	95.31	67585	97.11	65923	98.77	64181	100.30	60580	103.22	56941	106.23

MAXIMUM RPM: Class I — 1635 Class II — 1635 Class III — 2402

VJBD | 42B5

Propeller Dia.: 42"
Tip Speed: 11.00 x RPM

Outlet Area: 9.793 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		4" SP		5" SP		6" SP		7" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
747	49	24296	4.78	21900	5.03																		
855	49	28858	6.90	27052	7.29	24925	7.57																
942	49	32385	8.98	30937	9.51	29106	9.86																
1078	49	37766	13.04	36605	13.71	35302	14.29	32006	15.03														
1186	49	41967	17.03	40954	17.80	39857	18.51	37177	19.55	34136	20.34												
1278	49	45512	21.04	44595	21.88	43617	22.68	41381	24.03	38557	24.86	35834	25.80										
1358	49	48576	25.00	47727	25.91	46832	26.78	44857	28.34	42388	29.41	39704	30.28	37176	31.31								
1495	49	53792	32.91	53038	33.94	52252	34.93	50562	36.77	48636	38.33	46286	39.37	43848	40.33								
1610	49	58148	40.74	57457	41.86	56742	42.95	55226	45.01	53567	46.86	51635	48.34	49379	49.37	45005	51.66						
1712	49	61998	48.67	61355	49.87	60692	51.04	59299	53.28	57798	55.35	56144	57.17	54197	58.54	49946	60.73						
1844	49	66966	60.40	66375	61.70	65769	62.98	64505	65.44	63163	67.76	61725	69.91	60137	71.78	56294	74.31	52463	76.91				
2029	49	73907	79.85	73376	81.30	72833	82.72	71713	85.49	70538	88.14	69301	90.66	67990	93.01	64973	96.84	61365	99.38	57907	102.29		
2186	49	79782	99.35	79293	100.92	78794	102.47	77770	105.45	76705	108.41	75594	111.22	74430	113.89	71900	118.71	68844	122.18	65455	124.81	62276	128.04

MAXIMUM RPM: Class I — 1635 Class II — 1635 Class III — 2440

Performance certified is for installation Type B: Free inlet, ducted outlet.

Performance certified is for installation type B. Free inlet, Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances in the airstream.

Class I

Class I

Class II

Performance Data

VJBD | 42B7

Propeller Dia.: 42"
Tip Speed: 11.00 x RPM

Arrangement 9

Outlet Area: 9.793 ft²
Fan Efficiency Grade: FEG71

RPM	ANG	0.5" SP		1" SP		1.5" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
757	48	24227	6.25	21476	6.86																		
867	48	28400	9.12	26198	9.92	23397	10.45																
954	48	31638	11.94	29709	12.87	27508	13.63	24431	13.95														
1092	48	36701	17.54	35085	18.67	33319	19.66	31338	20.49														
1202	48	40694	23.12	39258	24.39	37714	25.55	36052	26.59	31808	27.89												
1295	48	44049	28.69	42735	30.07	41339	31.37	39850	32.55	36453	34.46	31337	34.79										
1376	48	46959	34.22	45734	35.71	44444	37.11	43077	38.42	40078	40.67	36072	41.86										
1515	48	51932	45.31	50834	46.97	49689	48.56	48492	50.07	45923	52.8	42997	54.99	39009	55.87								
1724	48	59374	66.20	58422	68.11	57440	69.97	56425	71.76	54283	75.12	51984	78.13	49434	80.65	46271	82.21	42106	82.13				
1898	48	65547	87.88	64689	90.00	63809	92.08	62906	94.09	61022	97.94	59020	101.49	56899	104.71	54573	107.47	51822	109.42	48282	109.82		
1987	48	68698	100.61	67881	102.85	67045	105.03	66190	107.16	64413	111.24	62536	115.06	60558	118.58	58447	121.73	56093	124.33	53235	125.88	49669	125.90

MAXIMUM RPM: Class I — 1635 Class II — 1635 Class III — 1987

VJBD | 48B4

Propeller Dia.: 48"
Tip Speed: 12.57 x RPM

Outlet Area: 12.76 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
733	50	34146	7.28	31130	7.65	28078	8.01																
807	50	38586	9.47	36072	9.97	33273	10.36																
924	50	45354	13.74	43421	14.47	41139	15.00	36289	15.90														
1017	50	50609	17.95	48937	18.80	47078	19.53	42696	20.54														
1095	50	54960	22.09	53451	23.05	51825	23.91	47955	25.15	43875	26.23												
1164	50	58777	26.26	57385	27.30	55904	28.26	52492	29.78	48601	30.88	44765	32.03										
1281	50	65199	34.49	63966	35.67	62671	36.78	59842	38.75	56479	40.14	52952	41.37	49470	42.63								
1380	50	70596	42.70	69468	44.00	68295	45.23	65784	47.49	62917	49.31	59654	50.64	56418	52.00	53168	53.34						
1467	50	75316	50.93	74267	52.32	73181	53.66	70882	56.16	68354	58.33	65441	59.96	62328	61.31	59319	62.8	56230	64.19				
1580	50	81422	63.15	80459	64.66	79468	66.13	77391	68.91	75163	71.44	72688	73.57	69908	75.20	67014	76.66	64221	78.26				
1739	50	89979	83.47	89115	85.16	88230	86.81	86395	89.97	84457	92.94	82400	95.66	80140	97.98	77642	99.83	75014	101.42	69903	104.89		
1874	50	97219	103.87	96423	105.70	95612	107.50	93938	110.97	92188	114.28	90351	117.38	88410	120.24	86289	122.69	83979	124.69	79118	128.19	74415	131.99

MAXIMUM RPM: Class I — 1431 Class II — 1431 Class III — 2219

VJBD | 48B6

Propeller Dia.: 48"
Tip Speed: 12.57 x RPM

Outlet Area: 12.76 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		4" SP		5" SP		6" SP		7" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
759	48	37920	10.47	36175	11.04	34094	11.47																
836	48	42386	13.69	40893	14.37	39205	14.95	35148	15.77														
957	48	49279	20.01	48043	20.84	46717	21.60	43617	22.83	39974	23.72												
1053	48	54675	26.26	53583	27.19	52431	28.08	49875	29.64	46811	30.79	43431	31.73										
1135	48	59250	32.56	58255	33.58	57214	34.55	54967	36.35	52361	37.81	49374	38.93	46178	39.89								
1206	48	63192	38.77	62267	39.87	61305	40.92	59254	42.90	56962	44.63	54312	45.97	51428	47.10								
1327	48	69878	51.13	69050	52.35	68197	53.54	66403	55.81	64469	57.90	62320	59.71	59898	61.18	54565	63.56						
1434	48	75764	64.08	75007	65.41	74229	66.71	72610	69.22	70889	71.58	69044	73.75	67001	75.63	62336	78.55	57199	80.87				
1569	48	83166	83.35	82480	84.82	81780	86.26	80334	89.06	78816	91.74	77217	94.28	75519	96.64	71645	100.5	67259	103.49	62512	105.95		
1700	48	90327	105.46	89699	107.06	89060	108.64	87746	111.72	86381	114.69	84957	117.55	83466	120.26	80203	125.11	76430	128.88	72331	132.04	67934	134.67

MAXIMUM RPM: Class I — 1431 Class II — 1431 Class III — 1804

Performance certified is for installation Type B: Free inlet, ducted outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances in the airstream.

Class I

Class II

Class III

Arrangement 9**VJBD | 54B3**

Propeller Dia.: 54"
Tip Speed: 14.14 x RPM

Outlet Area: 16.12 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP			
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP		
707	50	45074	9.90	41237	10.42	37241	10.84																		
810	50	53479	14.41	50445	15.14	47028	15.70																		
891	50	59883	18.79	57295	19.69	54368	20.40	48112	21.54																
960	50	65250	23.16	62926	24.18	60373	25.05	54633	26.38																
1020	50	69867	27.49	67726	28.60	65426	29.60	60167	31.13	54689	32.39														
1123	50	77715	36.14	75821	37.41	73827	38.58	69382	40.56	64427	42.08	59405	43.40												
1210	50	84284	44.75	82556	46.14	80752	47.46	76847	49.80	72404	51.61	67798	53.18												
1286	50	89989	53.33	88382	54.83	86715	56.26	83166	58.89	79176	61.03	74845	62.77	70542	64.40										
1385	50	97383	66.09	95909	67.73	94389	69.31	91191	72.26	87706	74.85	83844	76.95	79796	78.78	75808	80.52								
1524	50	107710	87.27	106387	89.10	105032	90.88	102211	94.27	99222	97.39	95979	100.12	92454	102.41	88778	104.43	85146	106.39						
1642	50	116438	108.51	115221	110.5	113978	112.44	111409	116.18	108714	119.69	105868	122.92	102788	125.74	99495	128.17	96083	130.35	89321	134.47				

MAXIMUM RPM: Class I — 1273 Class II — 1273 Class III — 2075

VJBD | 54B5

Propeller Dia.: 54"
Tip Speed: 14.14 x RPM

Outlet Area: 16.12 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP			
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP		
619	49	43639	9.39	40086	9.88	36453	10.36																		
709	49	51511	13.57	48947	14.38	45698	14.88																		
780	49	57540	17.64	55395	18.63	52824	19.38	46927	20.50																
840	49	62558	21.67	60645	22.78	58500	23.74	53066	24.97																
893	49	66948	25.71	65197	26.92	63285	28.02	58487	29.54	53392	30.87														
983	49	74335	33.69	72797	35.08	71155	36.37	67363	38.52	62610	39.86	58086	41.42												
1059	49	80524	41.63	79126	43.15	77651	44.59	74402	47.18	70348	48.97	65916	50.40	61749	52.12										
1125	49	85870	49.49	84573	51.12	83215	52.69	80275	55.57	76822	57.88	72662	59.40	68622	61.08	64677	62.88								
1212	49	92887	61.30	91701	63.08	90469	64.81	87842	68.05	84932	70.92	81437	73.02	77509	74.58	73798	76.44	70146	78.40						
1334	49	102682	80.89	101621	82.88	100528	84.82	98231	88.52	95756	91.95	93034	94.98	89832	97.26	86270	98.98	82814	100.89						
1438	49	111000	100.61	110026	102.78	109027	104.89	106946	108.98	104735	112.83	102369	116.39	99761	119.51	96746	121.88	93443	123.74	87114	128.02				

MAXIMUM RPM: Class I — 1273 Class II — 1273 Class III — 1800

VJBD | 54B6

Propeller Dia.: 54"
Tip Speed: 14.14 x RPM

Outlet Area: 16.12 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP					
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP				
693	48	49538	14.11	47367	14.88	44826	15.46	38912	16.30																		
794	48	57850	20.61	56079	21.57	54144	22.42	49529	23.65	44224	24.56																
874	48	64326	27.01	62769	28.11	61110	29.13	57307	30.77	52855	31.96																
941	48	69700	33.32	68284	34.53	66791	35.67	63493	37.66	59591	39.10	55313	40.30														
1000	48	74405	39.65	73091	40.95	71716	42.19	68745	44.45	65301	46.21	61423	47.57	57258	48.74												
1101	48	82412	52.29	81241	53.75	80027	55.16	77452	57.80	74615	60.11	71383	61.91	67847	63.39	64119	64.74										
1186	48	89116	64.85	88041	66.44	86934	67.98	84609	70.92	82111	73.60	79346	75.89	76260	77.72	72958	79.30	69509	80.77								
1301	48	98148	84.87	97180	86.64	96188	88.36	94127	91.68	91948	94.80	89626	97.67	87084	100.14	84296	102.18	81321	103.95	75016	107.13						
1402	48	106053	105.59	105162	107.51	104253	109.39	102374	113.03	100408	116.5	98340	119.77	96147	122.78	93765	125.4	91186	127.62	85626	131.40	79621	134.61				

MAXIMUM RPM: Class I — 1220 Class II — 1220 Class III — 1615

Performance certified is for installation Type B: Free inlet, ducted outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances in the airstream.

Class I

Class II

Class III

Performance Data

Arrangement 9

VJBD | 60B5

Propeller Dia.: 60"
Tip Speed: 15.71 x RPM

Outlet Area: 19.87 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
519	49	49082	9.56	44149	10.07																		
595	49	58474	13.85	54735	14.65	50378	15.21																
654	49	65460	17.92	62456	18.98	58647	19.66																
705	49	71384	22.04	68754	23.26	65616	24.21	58360	25.60														
749	49	76434	26.07	74039	27.42	71336	28.58	64535	30.06														
825	49	85060	34.15	82975	35.71	80714	37.14	75158	39.22	68933	40.82												
888	49	92142	42.04	90253	43.75	88236	45.36	83595	48.05	77761	49.71	72186	51.64										
944	49	98399	50.01	96652	51.87	94806	53.62	90724	56.76	85595	58.87	80106	60.66	74901	62.75								
1017	49	106512	61.87	104919	63.90	103253	65.85	99649	69.43	95433	72.33	90338	74.23	85352	76.29	80514	78.54						
1119	49	117787	81.46	116366	83.73	114894	85.92	111768	90.07	108341	93.81	104319	96.73	99653	98.78	95068	100.97	90700	103.48				
1206	49	127362	101.17	126059	103.64	124717	106.04	121898	110.65	118864	114.91	115536	118.7	111631	121.57	107264	123.72	102995	126.05				

MAXIMUM RPM: Class I — 1220 Class II — 1220 Class III — 1628

VJBD | 66B3

Propeller Dia.: 66"
Tip Speed: 17.28 x RPM

Outlet Area: 24.08 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
563	50	66773	14.69	61130	15.44	55398	16.10																
620	50	75440	19.14	70690	20.14	65434	20.90																
668	50	82546	23.52	78410	24.73	73632	25.61																
710	50	88669	27.86	84937	29.24	80653	30.31	71554	32.02														
782	50	99016	36.51	95769	38.13	92216	39.54	84023	41.58														
842	50	107531	44.98	104590	46.79	101452	48.44	94200	50.94	86524	52.97												
895	50	114992	53.50	112272	55.47	109400	57.29	102939	60.28	95656	62.49	88478	64.58										
964	50	124641	66.15	122160	68.31	119564	70.36	113919	73.95	107388	76.60	100656	78.93										
1061	50	138109	87.15	135896	89.59	133603	91.92	128738	96.22	123303	99.79	117234	102.52	111123	105.09	105059	107.53						
1143	50	149428	108.09	147398	110.76	145307	113.33	140916	118.15	136177	122.45	130868	125.89	125157	128.71	119508	131.49	113902	134.14				

MAXIMUM RPM: Class I — 1042 Class II — 1042 Class III — 1531

VJBD | 66B4

Propeller Dia.: 66"
Tip Speed: 17.28 x RPM

Outlet Area: 24.08 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP	
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
532	50	65824	14.34	60381	15.07	54768	15.78																
586	50	74264	18.66	69825	19.69	64654	20.40																
631	50	81121	22.87	77306	24.13	72693	24.98																
671	50	87126	27.10	83696	28.54	79661	29.62	70708	31.33														
739	50	97191	35.46	94219	37.15	90946	38.62	83002	40.57	74894	42.55												
796	50	105528	43.70	102845	45.58	99660	47.29	93105	49.81	85529	51.81												
846	50	112786	51.92	110308	53.96	107675	55.86	101668	58.95	94530	61.01	87508	63.32										
911	50	122160	64.10	119903	66.34	117531	68.47	112337	72.22	106085	74.81	99432	77.07	92867	79.54								
1003	50	135339	84.46	133331	86.98	131243	89.41	126783	93.88	121748	97.60	115874	100.20	109832	102.68	103918	105.45						
1081	50	146452	104.83	144613	107.59	142713	110.26	138703	115.28	134350	119.78	129368	123.29	123792	125.91	118206	128.64	112731	131.64				

MAXIMUM RPM: Class I — 955 Class II — 955 Class III — 1459

Performance certified is for installation Type B: Free inlet, ducted outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances in the airstream.

Class I

Class II

Class III

Arrangement 9

VJBD | 72B3

Propeller Dia.: 72"
Tip Speed: 18.85 x RPM

Outlet Area: 28.67 ft²
Fan Efficiency Grade: FEG75

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP			
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP		
531	50	83335	19.33	77108	20.33	70566	21.18																		
572	50	91379	23.70	85992	24.96	79859	25.88																		
608	50	98312	28.05	93512	29.52	87899	30.58																		
669	50	109863	36.60	105752	38.37	101097	39.80	90694	41.98																
721	50	119568	45.15	115869	47.14	111843	48.89	102390	51.42	92740	53.67														
766	50	127889	53.57	124478	55.74	120833	57.72	112354	60.73	103247	63.18														
825	50	138715	66.15	135613	68.54	132340	70.78	125007	74.52	116542	77.22	108182	79.85												
908	50	153822	87.03	151065	89.74	148190	92.31	142003	96.96	134842	100.52	127073	103.39	119504	106.30										
979	50	166659	108.12	164138	111.08	161528	113.92	155992	119.2	149846	123.68	142878	127.10	135684	130.19	128669	133.31								

MAXIMUM RPM: Class I — 955 Class II — 955 Class III — 1478

VJBD | 84B2

Propeller Dia.: 84"
Tip Speed: 21.99 x RPM

Outlet Area: 38.93 ft²
Fan Efficiency Grade: FEG80

RPM	ANG	0.5" SP		0.75" SP		1" SP		1.5" SP		2" SP		2.5" SP		3" SP		3.5" SP		4" SP		5" SP		6" SP		
		CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	
512	50	121347	29.68	112877	31.21	103801	32.35																	
564	50	136723	38.85	129385	40.70	121400	42.22																	
607	50	149195	47.75	142574	49.83	135435	51.65	120065	54.31															
646	50	160365	56.92	154267	59.22	147765	61.28	133617	64.51															
695	50	174253	70.06	168690	72.61	162840	74.95	150094	78.87	136503	81.66													
766	50	194157	92.54	189211	95.43	184072	98.16	173063	103.00	161076	106.84	148536	109.62											
825	50	210547	114.58	206012	117.76	201330	120.78	191439	126.32	180714	131.00	169437	134.74											

MAXIMUM RPM: Class I — 819 Class II — 819 Class III — 1291

Performance certified is for installation Type B: Free inlet, ducted outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances in the airstream.

Class I

Class II

Class III

AEROVENT 
INDUSTRIAL VENTILATION SYSTEMS

Dimensional Data

FAN SIZE	A ARRANGEMENT 9 — HUB RATIO											
	2		3		4		5		6		7	
	CL I & II	CL III	CL I & II	CL III	CL I & II	CL III	CL I & II	CL III	CL I & II	CL III	CL I & II	CL III
18	—	—	—	—	—	—	—	—	—	—	32.00	36.25
21	—	—	—	—	—	—	—	—	—	44.00	—	—
24	—	—	—	—	—	—	—	—	—	—	—	—
28	—	—	—	—	—	—	32.00	44.00	—	—	40.25	47.00
32	—	—	—	—	36.25	47.00	—	—	47.00	55.00	47.00	55.00
36	—	—	—	—	—	—	40.25	55.00	47.00	60.25	—	—
42	—	—	—	—	47.00	60.25	47.00	60.25	—	—	55.00	60.25
48	—	—	—	—	47.00	60.25	—	—	55.00	60.25	60.25	—
54	—	—	47.00	60.25	—	—	55.00	60.25	60.25	—	—	—
60	—	—	—	—	55.00	60.25	60.25	60.25	—	—	—	—
66	—	—	55.00	60.25	60.25	60.25	—	—	—	—	—	—
72	55.00	60.25	60.25	60.25	—	—	—	—	—	—	—	—
84	60.25	60.25	—	—	—	—	—	—	—	—	—	—

AC13956D
AC13957D
AC13961G
AC13962H
AC16151B
AC16152C
AC16156C
AC16157D
AC1001172
AC1001173
AC1001176
AC1001177
AC1001178
AC1001179

FAN SIZE	A ARRANGEMENT 4 — HUB RATIO																				
	2			3			4			5			6			7			8		
	CL I	CL II	CL III	CL I	CL II	CL III	CL I	CL II	CL III	CL I	CL II	CL III	CL I	CL II	CL III	CL I	CL II	CL III	CL I	CL II	CL III
18	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	22.00	27.00	27.00
21	—	—	—	—	—	—	—	—	—	—	—	—	22.00	27.00	27.00	—	—	—	—	—	—
24	—	—	—	—	—	—	—	—	—	27.00	27.00	27.00	27.00	—	—	—	—	—	—	—	—
28	—	—	—	—	—	—	—	—	27.00	27.00	32.00	—	—	—	29.00	35.00	36.25	—	—	—	—
32	—	—	—	—	—	—	27.00	29.00	32.00	—	—	35.00	36.25	40.25	35.00	36.25	40.25	—	—	—	—
36	—	—	—	—	—	—	—	—	35.00	40.25	40.25	35.00	40.25	40.25	—	—	—	—	—	—	—
42	—	—	—	—	—	—	36.25	42.50	42.50	40.25	42.50	42.50	—	—	—	42.50	49.50	57.00	—	—	—
48	—	—	—	—	—	—	42.50	45.00	45.00	—	—	42.50	45.00	57.00	42.50	50.50	66.00	—	—	—	—
54	—	—	40.25	47.00	47.00	—	—	45.00	53.25	57.00	45.00	53.25	57.00	45.00	50.50	66.00	—	—	—	—	—
60	—	—	—	—	—	—	45.00	53.25	57.00	45.00	63.00	66.00	—	—	—	—	—	—	—	—	—
66	—	—	—	45.00	53.25	57.00	45.00	63.00	66.00	—	—	—	—	—	—	—	—	—	—	—	—
72	45.00	53.25	57.00	45.00	63.00	66.00	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
84	45.00	63.00	66.00	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

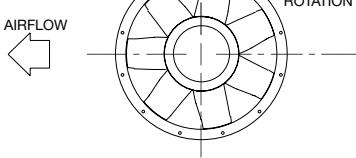
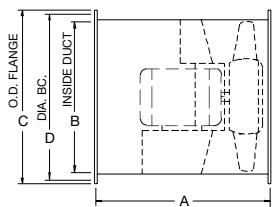
FAN SIZE	B	C (MAX.)	D	G (MAX.)		
				CL I	CL II	CL III
18	18.16	21.16	19.88	27.50	29.13	29.13
21	21.19	24.19	22.88	31.75	31.88	31.88
24	24.19	27.19	25.88	34.50	33.75	33.75
28	28.25	31.25	30.00	38.25	39.63	39.63
32	32.25	35.25	34.00	41.00	41.56	41.56
36	36.25	40.25	38.00	45.25	47.13	47.13
42	42.38	46.38	44.63	49.50	52.75	52.75
48	48.38	53.38	50.63	53.25	56.88	56.88
54	54.38	59.38	56.63	59.00	62.88	62.88
60	60.38	66.38	63.38	60.25	66.44	66.44
66	66.44	72.44	69.38	64.00	69.88	69.88
72	72.50	78.50	75.50	67.25	73.25	73.25
84	84.50	90.50	88.00	73.25	79.25	79.25

FAN SIZE	MAXIMUM MOTOR FRAME			
	ARRANGEMENT 9			
CL I	CL II	CL III		
18	215T	256T	256T	
21	256T	256T	256T	
24	256T	286T	286T	
28	286T	326T	365T	
32	286T	326T	405T	
36	326T	365T	405T	
42	326T	405T	445T	
48	365T	405T	445T	
54	365T	445T	445T	
60	365T	445T	445T	
66	365T	445T	445T	
72	365T	445T	445T	
84	365T	445T	445T	

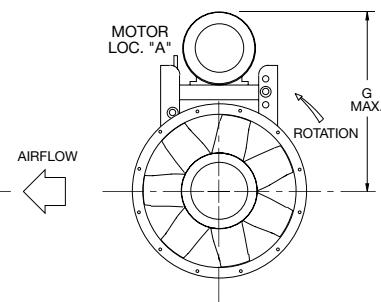
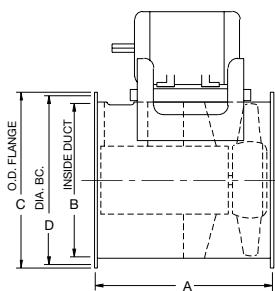
FAN SIZE	MAXIMUM MOTOR FRAME													
	ARRANGEMENT 4 — CL I — HUB RATIO				ARRANGEMENT 4 — CL II — HUB RATIO									
2	3	4	5	6	7	8	2	3	4	5	6	7	8	
18	—	—	—	—	—	145T	—	—	—	—	—	184T	—	—
21	—	—	—	—	—	145T	—	—	—	—	215T	—	—	—
24	—	—	—	—	184T	—	—	—	—	215T	—	—	—	215T
28	—	—	—	184T	—	215T	—	—	—	—	256T	—	286T	—
32	—	—	—	256T	—	256T	—	—	—	—	326T	—	326T	—
36	—	—	—	256T	—	326T	—	—	—	—	326T	—	326T	—
42	—	—	286T	326T	—	326T	—	—	—	—	326T	—	365T	—
48	—	—	326T	326T	365T	—	—	—	365T	—	365T	—	365T	—
54	—	326T	—	365T	365T	—	—	405T	—	445T	—	445T	—	445T
60	—	—	365T	365T	—	—	—	445T	449T	—	—	—	445T	449T
66	—	365T	365T	—	—	—	—	445T	449T	—	—	—	445T	449T
72	365T	365T	—	—	—	—	445T	449T	—	—	—	445T	449T	—
84	365T	—	—	—	—	—	449T	—	—	—	—	449T	—	—

DIMENSIONS ARE NOT TO BE USED FOR CONSTRUCTION. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

VJ - ARR. 4 - HORIZONTAL



VJBD - ARR. 9 - HORIZONTAL



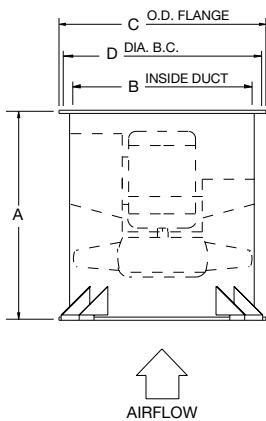
HORIZONTAL DISCHARGES

HOR = Horizontal - No Clips or Legs

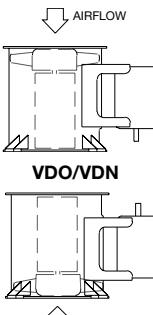
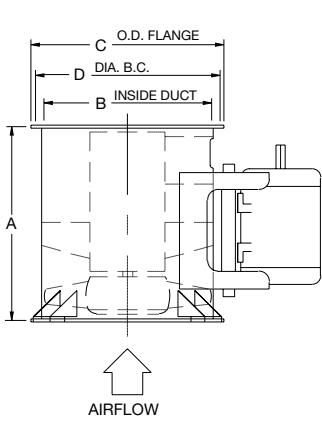
HCH = Horizontal Ceiling Hung with Suspension Clips

HBM = Horizontal Base Mounted with Support Legs

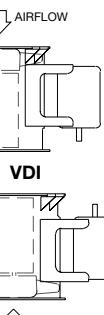
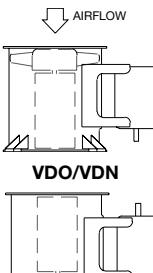
VJ - ARR. 4 - VERTICAL



VJBD - ARR. 9 - VERTICAL



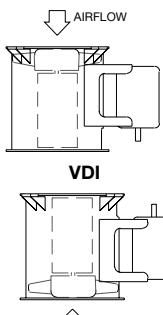
VDO/VDN



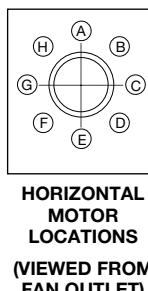
VDI



VUI/VUN



VUO



**HORIZONTAL
MOTOR
LOCATIONS**
(VIEWED FROM
FAN OUTLET)

VERTICAL DISCHARGES

VDO = Vertical Down Floor Mounted With Legs

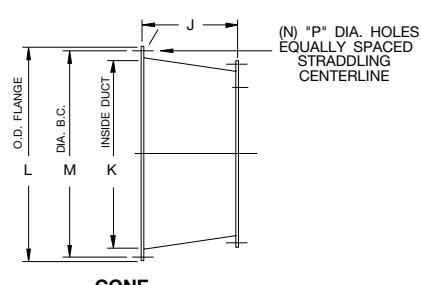
VDN = Vertical Down Discharge Without Legs

VDI = Vertical Down Ceiling Hung With Legs

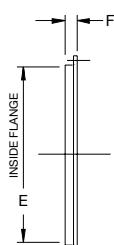
VUI = Vertical Up Floor Mounted With Legs

VUN = Vertical Up Discharge Without Legs

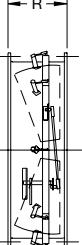
VUO = Vertical Up Ceiling Hung With Legs



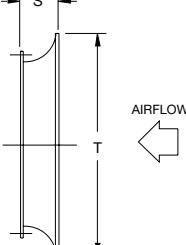
CONE



COMPANION
FLANGE



VARIABLE
INLET
VANE



INLET BELL

FAN SIZE	COMPANION FLANGE		CONE						VARIABLE INLET VANE		INLET BELL		FAN AREA (FT ²)	CONE AREA (FT ²)
	E	F	J	K	L	M	N	P	R	S	T			
18	18.16	1.50	8.50	21.19	24.50	22.88	8	0.56	7.50	3.71	23.72	1.80	2.45	
21	21.19	1.50	8.50	24.19	27.50	25.88	12	0.56	8.75	4.31	27.67	2.45	3.19	
24	24.19	1.50	11.50	28.25	31.56	30.00	12	0.56	10.00	4.96	31.63	3.19	4.35	
28	28.25	1.50	11.50	32.25	35.56	34.00	12	0.56	11.50	5.75	36.90	4.35	5.67	
32	32.25	1.50	11.50	36.25	39.56	38.00	16	0.56	13.00	6.54	42.17	5.67	7.17	
36	36.25	1.50	17.00	42.38	46.81	44.63	16	0.69	10.00	7.39	47.44	7.17	9.80	
42	42.38	2.00	17.00	48.38	52.81	50.63	16	0.69	11.75	8.59	55.34	9.80	12.77	
48	48.38	2.00	17.00	54.38	58.69	56.63	16	0.69	13.25	9.76	63.25	12.77	16.13	
54	54.38	2.00	17.00	60.38	64.94	63.38	20	0.69	14.75	10.98	71.16	16.13	19.88	
60	60.38	3.00	17.00	66.44	70.94	69.38	24	0.69	16.25	12.20	79.06	19.88	24.08	
66	66.44	3.00	17.00	72.94	76.94	75.50	24	0.81	13.75	11.75	78.88	24.08	29.02	
72	72.44	3.00	33.00	84.50	91.13	88.00	24	0.81	15.00	12.00	84.00	28.62	38.94	
84	CF	CF	34.00	96.63	103.00	100.00	24	0.75	CF	12.00	96.19	38.94	50.79	

CF = CONSULT FACTORY

DIMENSIONS ARE NOT TO BE USED FOR CONSTRUCTION.



Model
VJ | VJBD

Fans, where indicated on drawings and schedules, shall be Arrangement 9, Type "J" Model VJBD Vaneaxial with the propeller mounted on a separate shaft and bearings supported completely within an enclosed tube isolated from the high velocity airstream or Arrangement 4, Type "J" Model VJ Vaneaxial with the propeller mounted directly on the motor shaft and with the propeller and motor assembly enclosed entirely within the fan casing.

PERFORMANCE — Fans shall be tested in accordance with AMCA 211 and AMCA 311 test codes for air moving devices and shall be guaranteed by the manufacturer to deliver rated published performance levels. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air.

CONSTRUCTION — Fan housings shall be of welded one-piece 12-gauge ASTM A-569 hot rolled steel in sizes 18" and 21" diameter, 10-gauge hot rolled steel in sizes 24" through 36" diameter, 7-gauge hot rolled steel in sizes 42" through 60" diameter, and 1/4" hot rolled steel in sizes 66" through 84" diameter. The housing seam shall be continuously welded and ground smooth for less resistance to airflow. Inlet and outlet flanges are standard.

GUIDE VANES — Fan housings shall be fitted with eleven aerodynamically designed stationary straightening guide vanes on the air discharge side of the fan propeller. Vanes shall be welded to both the housing and the inner cylinder and act to straighten the swirling motion of the air downstream of the fan blades, thereby recovering rotational energy losses, improving efficiency and static pressure capability, reducing power requirements, and reducing fan noise generation.

PROPELLER — The fan propeller shall be of individually manually adjustable blade pitch design and shall consist of a hub and blade assembly of aluminum alloy castings. The propeller shall have blades of airfoil shape designed with a variable hub ratio system to allow the selected fan to operate at the highest efficiency possible. The blade pitch angle shall be field adjustable by accessing the fan inlet. Blade angle markings shall be permanently cast into each blade socket on the hub and a corresponding index mark shall be permanently cast into the blade root. The fan propeller assembly shall be machined to the proper diameter so that blade tip clearance shall be within tolerance necessary to ensure certified fan performance. The fan propeller shall be secured to the fan/motor shaft with a taperlock bushing. The blade angle is to be factory set at the blade angle required to achieve the specified flow rate and pressure. This blade angle shall be indicated on the fan nameplate.

SHAFT (VJBD ONLY) — Shafts shall be AISI 1040 or 1045 hot rolled steel, accurately turned, ground, polished, and ring gauged for accuracy. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed.

BEARINGS (VJBD ONLY) — Bearings shall be heavy duty, grease lubricated, anti-friction ball or roller, self-aligning, pillow block type and selected for a minimum average bearing life (AFBMA L-50) in excess of 200,000 hours at the maximum fan RPM. All bearings shall be provided with pre-filled factory extended lubrication lines fitted with grease fittings terminating at the housing exterior.

DRIVE (VJBD ONLY) — Fans shall be equipped with a (fixed/adjustable) pitch V-belt drive selected to operate at the required RPM. The V-belt drive is to consist of cast iron sheaves and anti-static conducting belts. Drives shall be selected with a (1.4) service factor based upon the required brake horsepower of the fan.

The complete fan shaft and bearing assembly is mounted within a steel fabricated inner cylinder. The V-belt drive assembly is extended through a two-piece belt fairing which is continuously welded to both the housing and inner cylinder, thus avoiding any direct contact between the belts and high velocity airstream. The belt fairing is to be an aerodynamically shaped tube designed to maximize fan efficiency, minimize air blockage and reduce noise generation.

MOTOR — Motors for Arrangement 9 VJBD fans shall be manufactured in accordance with current applicable standards of IEEE and NEMA and, where applicable, shall meet current NEMA Premium Efficiency standards. Motors shall be foot-mounted, NEMA standard (ODP, TEFC, Explosion-Proof), continuous duty, ball bearing type with class (B, F) insulation and of cast iron construction when commercially available.

Motors for Arrangement 4 VJ fans shall be foot-mounted, NEMA standard, totally enclosed fan cooled (TEFC), continuous duty, ball bearing type with class "F" insulation and of cast iron construction when commercially available. For ease in wiring the motor, wiring connections shall be extended to an exterior conduit box located on the exterior of the fan casing. A duplicate motor nameplate is to be mounted on the exterior of the fan adjacent to the fan nameplate. External grease fittings with pre-filled factory extended grease leads shall be supplied for lubrication of the motor bearings on all motors that provide grease fittings. Motor bearings shall have a minimum of L-10 life as defined by AFBMA of at least 40,000 hours (200,000 hours average life).

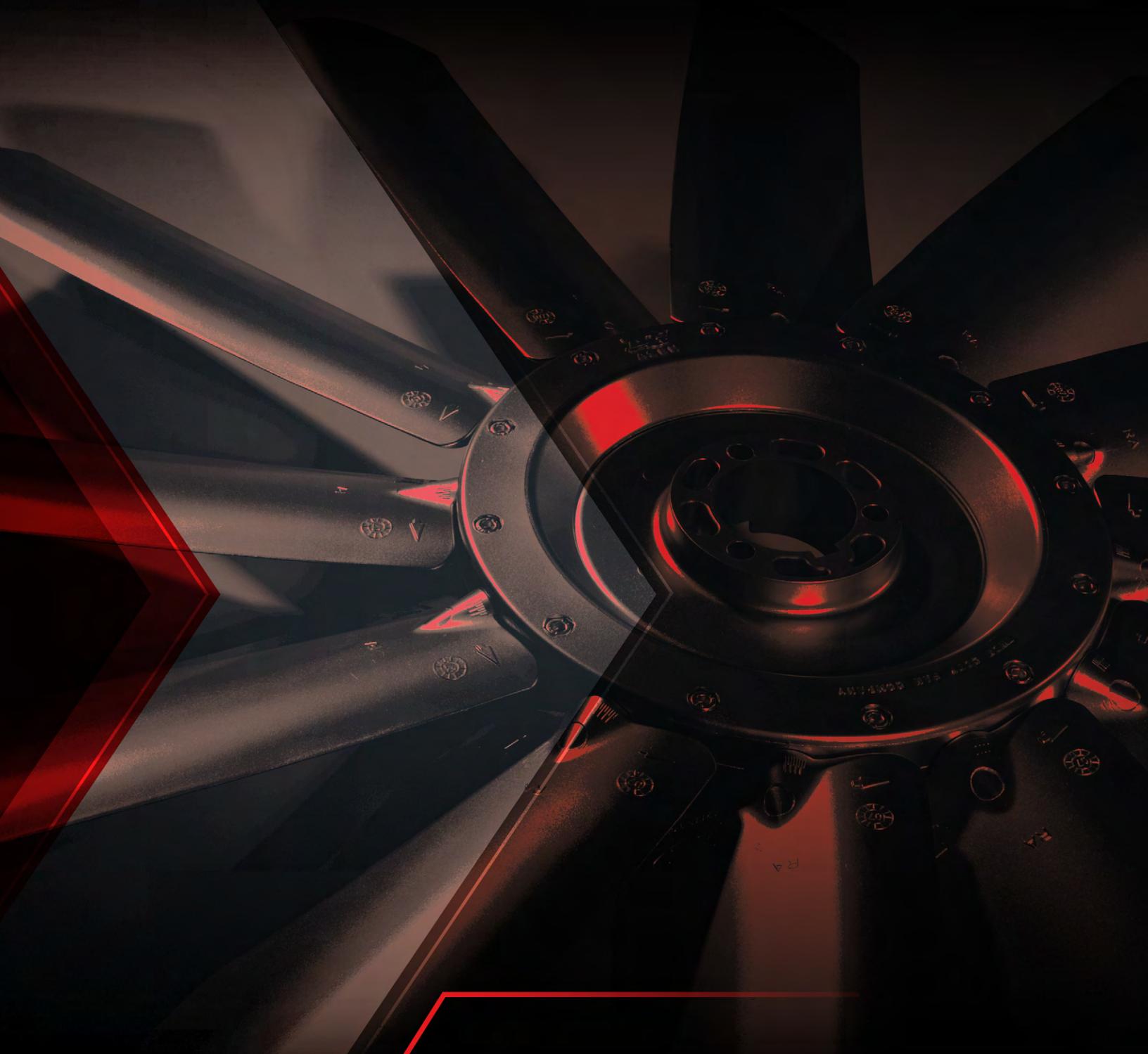
FINISH — All mild steel parts, excluding the rotor assembly, shall be thoroughly degreased and deburred per SSPC – SP1 before application of a polyester powder coating (1.8 to 3.0 mils DFT). The fan shaft shall be coated with a petroleum-based rust protectant. Aluminum components shall be unpainted. Impeller assembly hardware shall be protected from corrosion with an inorganic, zinc-aluminum finish per ASTM F2833.

ACCESSORIES — When specified, accessories shall be provided by Aerovent to maintain one-source responsibility.

FACTORY RUN TEST — All fans with motors and drives mounted by Aerovent shall be completely assembled and test run as a unit at the specified operating speed prior to shipment. Each propeller shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its Model VJBD and VJ adjustable blade vaneaxial fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

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