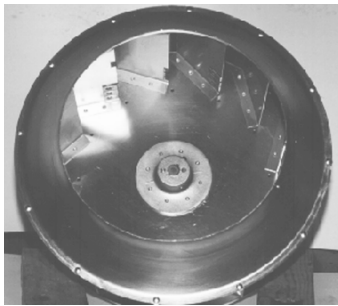




REPLACING CENTRIFUGAL EXHAUST FAN WHEELS

Wheel Replacement

1. Drill two holes approximately centered between the shaft and the edge of the hub outer dimension with the following dimensions:
 - 1/4" diameter
 - 3/8" to 1/2" deep
 - 180° apart in face of hub
2. Tap 1/4" holes to 5/16" thread with the 5/16" hole tap. Do not drill or tap any larger than recommended.
3. Screw the puller arms into the tapped holes full depth of threads (3/8" to 1/2" approximately). Align center of puller with center of shaft. Make certain all setscrews in hub (normally a quantity of two) are fully removed. Work puller slowly to back wheel off the shaft.



Drilled hole placement.



Wheel puller.

Recommended Puller:

Lisle No. 45000 Sterling Wheel Puller. This puller is available at most automotive parts retail outlets.